



Series 6, Vertical Floor-Mount Units

Technical Data– 60 Hz

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Air-cooled System

Model no. 6AU__ /6AD__		2	3	4	5
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Cooling Capacity - Rated at standard air volume, 95°F ambient temperature

75°F (24°C)DB, 50%rh

Net Total	BTUH	28806	36997	45115	55822
Net Sensible	BTUH	25796	33145	40114	52963
THR	BTUH	37202	47313	60271	76613

75°F (24°C) DB, 45%rh

Net Total	BTUH	28412	36535	44462	54766
Net Sensible	BTUH	28372	36535	44462	54766
THR	BTUH	36786	46799	59582	75390

72°F (22°C) DB, 50%rh

Net Total	BTUH	27445	35300	43041	52868
Net Sensible	BTUH	25527	32814	39713	52698
THR	BTUH	35767	45554	58085	73401

72°F (22°C) DB, 45%rh

Net Total	BTUH	27084	34877	42442	51859
Net Sensible	BTUH	27025	34863	42442	51859
THR	BTUH	35386	45081	57452	72231

68°F (20°C) DB, 50%rh

Net Total	BTUH	25695	33106	40338	48995
Net Sensible	BTUH	25247	32436	39201	48946
THR	BTUH	33922	43282	55269	69193

68°F (20°C) DB, 45%rh

Net Total	BTUH	25373	32729	39828	48100
Net Sensible	BTUH	25326	32708	39828	48100
THR	BTUH	33582	42856	54695	68147

Fan Section - Single belt, variable pitch, single shaft centrifugal blower system

Standard Air Volume	CFM	1400	1900	2400	3000
External Static Pressure	in-H ₂ O	0.3	0.3	0.3	0.3
Quantity of Fans		1	1	1	1
Total Fan Motor Power	HP	1	1	1	2
Absorbed Power	HP	0.29	0.58	0.95	1.92

Compressor - Refrigerant R407C

Quantity of Compressors		1	1	1	1
Type		Scroll	Scroll	Scroll	Scroll

Air-cooled System -(continued)

Model no. 6AU__/6AD__		2	3	4	5
Evaporator Coil - Copper tube / aluminium fin - Stainless steel drain pan					
Face Area	ft ²	6.25	6.25	6.25	6.25
Rows Deep		3	3	3	4
Fins per inch		12	12	12	12
Face Velocity	FPM	224	304	384	480
Refrigerant Charge	Lbs	4.1	4.1	4.1	5.1
Reheat Section ¹ - Electric Reheat - Single stage, finned tubular type heaters, SCR controlled					
Capacity	kW	6	6	6	6
Quantity of Heaters		3	3	3	3
Humidifier - Electrode boiler type					
Steam Generation Capacity lb/hr		10	10	10	10
Humidifier Power	kW	3.4	3.4	3.4	3.4
Filter Section - Pleated disposable type /30% efficiency To ASHRAE 52-76					
Quantity of Filters		3	3	3	3
Nominal Size	LxWxD in	24x18x2	24x18x2	24x18x2	24x18x2
Piping Connection Size					
Liquid Line	- ODM -in	1/2	1/2	1/2	1/2
Hot Gas Line	- ODM -in	5/8	5/8	5/8	5/8
Humidifier Water	- ODM -in	1/4	1/4	1/4	1/4
Condensate Drain	- ODM -in	3/4	3/4	3/4	3/4
Physical Details -(Please see Appendix A for details)					
Width x Depth x Height	in		36x25x74		
Weight	lbs	570	583	583	595
Matching Air-Cooled Condenser -Selected at 95° F Ambient					
Model		KS11-039-1	KS11-065-1	KS11-065-1	KS11-078-1
Width x Depth x Height	in	38 x 30 x 36	51 x 30 x 44	51 x 30 x 44	51 x 30 x 44
Weight	lbs	150	170	170	177

¹ Standard options

Water-cooled System

Model no. 6WU__/6WD__		2	3	4	5
Cooling Capacity - Rated at standard air volume, 95°F ambient temperature					
75°F (24°C) DB, 50%rh					
Net Total	BTUH	34081	38863	48824	61454
Net Sensible	BTUH	27539	33659	41204	54222
THR	BTUH	41682	48032	61570	79362
75°F (24°C) DB, 45%rh					
Net Total	BTUH	33667	38314	48095	60123
Net Sensible	BTUH	30348	37926	46294	60123
THR	BTUH	41274	47492	60852	78010
72°F (22°C) DB, 50%rh					
Net Total	BTUH	32475	36961	46332	57845
Net Sensible	BTUH	27165	33260	40636	53455
THR	BTUH	40098	46160	59183	75763
72°F (22°C) DB, 45%rh					
Net Total	BTUH	32093	36465	45736	56689
Net Sensible	BTUH	30007	36465	45736	56689
THR	BTUH	39721	45671	58529	74519
68°F (20°C) DB, 50%rh					
Net Total	BTUH	30403	34525	43239	53324
Net Sensible	BTUH	26638	32754	39946	52697
THR	BTUH	38054	43760	56135	71168
68°F (20°C) DB, 45%rh					
Net Total	BTUH	30060	34117	42708	52293
Net Sensible	BTUH	29601	34100	42708	52293
THR	BTUH	37716	43325	55545	70051
Fan Section - Single belt, variable pitch, single shaft centrifugal blower system					
Standard Air Volume	CFM	1400	1900	2400	3000
External Static Pressure	in-H ₂ O	0.3	0.3	0.3	0.3
Quantity of Fans		1	1	1	1
Total Fan Motor Power	HP	1	1	1	2
Absorbed Power	HP	0.29	0.58	0.95	1.92
Compressor - Refrigerant R407C					
Quantity of Compressors		1	1	1	1
Type		Scroll	Scroll	Scroll	Scroll

Water-cooled System *-(continued)*

Model no. 6WU__/6WD__		2	3	4	5
Evaporator Coil - Copper tube / aluminium fin - Stainless steel drain pan					
Face Area	ft ²	6.25	6.25	6.25	6.25
Rows Deep		3	3	3	4
Fins per inch		12	12	12	12
Face Velocity	FPM	224	304	384	480
Reheat Section ¹ - Electric Reheat - Single stage, finned tubular type heaters, SCR controlled					
Capacity	kW	6	6	6	6
Quantity of Heaters		3	3	3	3
Humidifier - Electrode boiler type					
Steam Generation Capacity lb/hr		10	10	10	10
Humidifier Power	kW	3.4	3.4	3.4	3.4
Filter Section - Pleated disposable type/ 30% efficiency to ASHRAE 52-76					
Quantity of Filters		3	3	3	3
Nominal Size	LxWxD in	24x18x2	24x18x2	24x18x2	24x18x2
Condensing Water Requirement					
75 °F EWT					
Flow Rate	GPM	6.8	6.3	10.3	12.3
Unit Pressure Drop	ft-H ₂ O	18.2	8.5	18.7	13.7
85 °F EWT					
Flow Rate	GPM	6.0	6.4	9.8	12.4
Unit Pressure Drop	ft-H ₂ O	19.4	8.6	17.3	13.9
Water Regulating Valve - 2-way, head pressure controlled					
Size - 75°F EWT	in.	1/2	3/4	3/4	3/4
- 85°F EWT	in.	1/2	3/4	1	1
Piping Connection Size					
Liquid Line	- ODM-in	1/2	1/2	1/2	1/2
Hot Gas Line	- ODM-in	5/8	5/8	5/8	5/8
Humidifier Water	- ODM-in	1/4	1/4	1/4	1/4
Condensate Drain	- ODM-in	3/4	3/4	3/4	3/4
Condensing Water	- ODM-in	5/8	1-1/8	1-1/8	1-1/8
Physical Details - (Please see Appendix A for details)					
Width x Depth x Height	in		36 x 25 x 74		
Weight	lb	580	607	607	618

¹ Standard options

Glycol-cooled System

Model no. 6GU__/6GD__		2	3	4	5
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Cooling Capacity - Rated at standard air volume, 95 °F ambient temperature

75°F (24°C) DB, 50%rh

Net Total	BTUH	30588	35125	43996	54857
Net Sensible	BTUH	26359	32684	39797	52920
THR	BTUH	40626	46646	59893	76144

75°F (24°C) DB, 45%rh

Net Total	BTUH	30513	34587	43167	53672
Net Sensible	BTUH	29610	34562	43167	53672
THR	BTUH	40307	46117	59181	74838

72°F (22°C) DB, 50%rh

Net Total	BTUH	29391	33310	41725	51540
Net Sensible	BTUH	26091	32419	39432	51449
THR	BTUH	39239	44896	57669	72781

72°F (22°C) DB, 45%rh

Net Total	BTUH	29028	32857	40960	50426
Net Sensible	BTUH	28981	32828	40960	50423
THR	BTUH	38848	44417	57020	71582

68°F (20°C) DB, 50%rh

Net Total	BTUH	27472	31038	38835	47291
Net Sensible	BTUH	25627	30994	38835	47170
THR	BTUH	37320	42664	54835	68470

68°F (20°C) DB, 45%rh

Net Total	BTUH	27105	30622	38119	46261
Net Sensible	BTUH	27055	30619	38119	46261
THR	BTUH	36960	42221	54233	67355

Fan Section - Single belt, variable pitch, single shaft centrifugal blower system

Standard Air Volume	CFM	1400	1900	2400	3000
External Static Pressure	in-H ₂ O	0.3	0.3	0.3	0.3
Quantity of Fans		1	1	1	1
Total Fan Motor Power	HP	1	1	1	2
Absorbed Power	HP	0.29	0.58	0.95	1.92

Compressor - Refrigerant R407C

Quantity of Compressors		1	1	1	1
Type		Scroll	Scroll	Scroll	Scroll

Glycol-cooled System - (continued)

Model no. 6GU__ /6GD__		2	3	4	5
Evaporator Coil - Copper tube / aluminium fin - Stainless steel drain pan					
Face Area	ft ²	6.25	6.25	6.25	6.25
Rows Deep		3	3	3	4
Fins per inch		12	12	12	12
Face Velocity	FPM	224	304	384	480
Reheat Section ¹ - Electric Reheat - Single stage, finned tubular type heaters, SCR controlled					
Capacity	kW	6	6	6	6
Quantity of Heaters		3	3	3	3
Humidifier - Electrode boiler type					
Steam Generation Capacity	lb/hr	10	10	10	10
Humidifier Power	kW	3.4	3.4	3.4	3.4
Filter Section - Pleated disposable type /30% efficiency To ASHRAE 52-76					
Quantity of Filters		3	3	3	3
Nominal Size	LxWxD in	24x18x2	24x18x2	24x18x2	24x18x2
Glycol Solution Requirement					
95F EGT					
Flow Rate	GPM	5.8	8.1	9.5	15.5
Unit Pressure Drop	ft-H ₂ O	8.8	14.7	8.8	18.5
105F EGT					
Flow Rate	GPM	6.3	7.8	9.0	15.0
Unit Pressure Drop	ft-H ₂ O	14.3	11.9	7.4	14.9
Glycol Solution Regulating Valve - 2 way, head pressure controlled					
Size - 95°F EGT	in.	3/4	3/4	1	1
- 105°F EGT	in.	1/2	3/4	1	1
Piping Connection Size					
Liquid Line	- ODM-in	1/2	1/2	1/2	1/2
Hot Gas Line	- ODM-in	5/8	5/8	5/8	5/8
Humidifier Water	- ODM-in	1/4	1/4	1/4	1/4
Condensate Drain	- ODM-in	3/4	3/4	3/4	3/4
Glycol Solution	- ODM-in	1-5/8	1-5/8	1-5/8	1-5/8
Physical Details - (Please see Appendix A for details)					
Width X Depth X Height	in		36 x 25 x 74		
Weight	lbs	600	627	627	638

¹ Standard options

Chilled-water System

Model no. 6CU__/6CD__		2	3	4	5
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Cooling Capacity - Rated at standard air volume, 45F entering water & 10 °F temperature rise

80°F (26°C) DB, 50%rh

Net Total	BTUH	42643	53505	77596	88941
Net Sensible	BTUH	30768	39254	54188	63139
Flow Rate	GPM	8.7	11.0	16.1	18.8
Unit Pressure Drop	ft-H ₂ O	6.2	9.5	23.6	31.2

80°F (26°C) DB, 45%rh

Net Total	BTUH	38277	48214	70138	80634
Net Sensible	BTUH	31459	40350	55507	65110
Flow Rate	GPM	7.8	9.9	14.6	17.1
Unit Pressure Drop	ft-H ₂ O	5.1	7.9	19.8	26.4

75°F (24°C) DB, 50%rh

Net Total	BTUH	29675	37540	55507	64044
Net Sensible	BTUH	25888	33289	45932	53905
Flow Rate	GPM	6.1	7.8	11.7	13.8
Unit Pressure Drop	ft-H ₂ O	3.2	5.1	13.2	17.9

75°F (24°C) DB, 45%rh

Net Total	BTUH	27613	35148	51202	59444
Net Sensible	BTUH	27205	35148	47999	56737
Flow Rate	GPM	5.7	7.3	10.8	12.9
Unit Pressure Drop	ft-H ₂ O	2.9	4.5	11.5	15.7

72°F (22°C) DB, 50%rh

Net Total	BTUH	23480	29978	44531	51440
Net Sensible	BTUH	23327	29978	41437	48752
Flow Rate	GPM	4.9	6.3	9.5	11.3
Unit Pressure Drop	ft-H ₂ O	2.2	3.4	9.0	12.4

72°F (22°C) DB, 45%rh

Net Total	BTUH	22835	29238	42492	49419
Net Sensible	BTUH	22835	29238	42492	49419
Flow Rate	GPM	4.7	6.1	9.0	10.8
Unit Pressure Drop	ft-H ₂ O	2.0	3.3	8.3	11.6

Fan Section - Single belt, variable pitch, single shaft centrifugal blower system

Standard Air Volume	CFM	1400	1900	2400	3000
External Static Pressure	in-H ₂ O	0.3	0.3	0.3	0.3
Quantity of Fans		1	1	1	1
Total Fan Motor Power	HP	1	1	1	2
Absorbed Power	HP	0.29	0.58	0.95	1.92

Chilled-water System - (continued)

Model no.	6CU__ /6CD__	2	3	4	5
Evaporator Coil - Copper tube / aluminium fin - Stainless steel drain pan					
Face Area	ft ²	6.25	6.25	6.25	6.25
Rows Deep		3	3	4	4
Fins per inch		12	12	12	12
Face Velocity	FPM	224	304	384	480
Reheat Section ¹ - Electric Reheat - Single stage, finned tubular type heater					
Capacity	kW	6	6	6	6
Quantity of Heaters		3	3	3	3
Humidifier - Electrode boiler type					
Steam Generation Capacity	lb/hr	10	10	10	10
Humidifier Power	kW	3.4	3.4	3.4	3.4
Filter Section - Pleated disposable type /30% efficiency To ASHRAE 52-76					
Quantity of Filters		3	3	3	3
Nominal Size	LxWxD in	24x18x2	24x18x2	24x18x2	24x18x2
Chilled-water Valve - 2-Way modulating					
Valve Size	in.	1	1	1	1
Piping Connection Size					
Chilled-water	- ODM in	1-1/8	1-1/8	1-1/8	1-1/8
Humidifier Water - ODM	in	1/4	1/4	1/4	1/4
Condensate Drain- ODM	in	3/4	3/4	3/4	3/4
Physical Details -(Please see Appendix A for details)					
Width x Depth x Height	in		36 x 25 x 74		
Weight	lb	517	517	528	528

¹ Standard options

Electrical Data

Air/Water/Glycol Cooled Systems* † 208V/3Ph/60Hz

Model	6_02			6_03			6_04			6_05		
	FLA	MCA	MFS									
Reheat/Humidifier Option												
Electric (6kW)/Boiler	30.8	36.8	40	33.1	39.7	45	37.3	44.9	50	40.2	47.8	60
Electric (6kW)/None	30.9	36.9	40	33.1	39.7	45	37.3	44.9	50	40.2	47.8	60
Electric (9kW)/Boiler	39.2	47.3	50	41.4	50.1	60	45.6	55.3	60	48.5	58.2	60
Electric (9kW)/None	39.2	47.3	50	41.4	50.1	60	45.6	55.3	60	48.5	58.2	60
None, Non-electric/Boiler	30.5	36.5	40	32.7	39.3	45	36.9	44.5	50	39.9	47.4	60
None, Non-electric/None	14.2	16.1	25	16.4	18.9	30	20.6	24.1	40	23.5	27	40

Chilled Water Systems* 208V/3Ph/60Hz

Model	6CU/CD02			6CU/CD03			6CU/CD04			6CU/CD05		
	FLA	MCA	MFS									
Reheat/Humidifier Option												
Electric (6kW)/Boiler	37.2	41.7	45	37.2	41.7	45	37.2	41.7	45	40.1	45.3	50
Electric (6kW)/None	20.9	25.3	30	20.9	25.3	30	20.9	25.3	30	23.8	28.9	35
Electric (9kW)/Boiler	45.5	52.1	60	45.5	52.1	60	45.5	52.1	60	48.4	55.7	60
Electric (9kW)/None	29.2	35.7	40	29.2	35.7	40	29.2	35.7	40	32.1	39.4	45
None, Non-electric/Boiler	20.5	24.9	30	20.5	24.9	30	20.5	24.9	30	23.4	28.6	35
None, Non-electric/None	4.2	4.5	15	4.2	4.5	15	4.2	4.5	15	7.1	8.1	15

† Above FLA does not include air-cooled condenser and condensate pump amps.

* FLA is based on full load current of individual components that result in maximum electrical load condition during normal operation.

* FLA = Full Load Amps

MCA = Minimum Circuit Ampacity

MFS = Maximum Fuse Size

Electrical Data

Air/Water/Glycol Cooled Systems*† 460V/3Ph/60Hz

Model	6_02			6_03			6_04			6_05		
	FLA	MCA	MFS									
Reheat/Humidifier Option												
Electric (6kW)/Boiler	14.4	17.3	20	15.1	18.1	20	16.5	19.9	25	17.9	21.2	25
Electric (6kW)/None	14.4	17.3	20	15.1	18.1	20	16.5	19.9	25	17.9	21.2	25
Electric (9kW)/Boiler	18.2	22	25	18.9	22.8	25	20.3	24.6	30	21.6	25.9	30
Electric (9kW)/None	18.2	22	25	18.9	22.8	25	20.3	24.6	30	21.6	25.9	30
None, Non-electric/Boiler	14.3	17.1	20	15	18	20	16.4	19.7	25	17.7	21.1	25
None, Non-electric/None	6.9	7.9	15	7.6	8.7	15	9	10.5	15	10.3	11.8	15

Chilled Water Systems* 460V/3Ph/60Hz

Model	6CU/CD02			6CU/CD03			6CU/CD04			6CU/CD05		
	FLA	MCA	MFS									
Reheat/Humidifier Option												
Electric (6kW)/Boiler	16.8	18.8	20	16.8	18.8	20	16.8	18.8	20	18.1	20.4	25
Electric (6kW)/None	9.4	11.4	15	9.4	11.4	15	9.4	11.4	15	10.7	13	15
Electric (9kW)/Boiler	20.6	23.5	25	20.6	23.5	25	20.6	23.5	25	21.9	25.1	30
Electric (9kW)/None	13.2	16.1	20	13.2	16.1	20	13.2	16.1	20	14.5	17.7	20
None, Non-electric/Boiler	9.3	11.2	15	9.3	11.2	15	9.3	11.2	15	10.6	12.9	15
None, Non-electric/None	1.9	2	15	1.9	2	15	1.9	2	15	3.2	3.6	15

† Above FLA does not include air-cooled condenser and condensate pump amps.

* FLA is based on full load current of individual components that result in maximum electrical load condition during normal operation.

* FLA = Full Load Amps

MCA = Minimum Circuit Ampacity

MFS = Maximum Fuse Size

Electrical Data

Air/Water/Glycol Cooled Systems* † 575V/3Ph/60Hz

Model	6_02			6_03			6_04			6_05		
	FLA	MCA	MFS									
Reheat/Humidifier Option												
Electric (6kW)/Boiler	11.7	14.1	15	11.8	14.2	20	12.7	15.3	20	13.9	16.5	20
Electric (6kW)/None	11.7	14.1	15	11.8	14.2	20	12.7	15.3	20	13.9	16.5	20
Electric (9kW)/Boiler	14.8	17.8	20	14.9	18	20	15.8	19.1	25	16.9	20.3	25
Electric (9kW)/None	14.8	17.8	20	14.9	18	20	15.8	19.1	25	16.9	20.3	25
None, Non-electric/Boiler	11.6	13.9	15	11.7	14.1	20	12.6	15.2	20	13.8	16.4	20
None, Non-electric/None	5.7	6.6	15	5.8	6.7	15	6.7	7.8	15	7.9	9	15

Chilled Water Systems* 575V/3Ph/60Hz

Model	6CU/CD02			6CU/CD03			6CU/CD04			6CU/CD05		
	FLA	MCA	MFS									
Reheat/Humidifier Option												
Electric (6kW)/Boiler	13.5	15.1	15	13.5	15.1	15	13.5	15.1	15	14.5	16.4	20
Electric (6kW)/None	7.5	9.2	15	7.5	9.2	15	7.5	9.2	15	8.6	10.5	15
Electric (9kW)/Boiler	16.5	18.8	20	16.5	18.8	20	16.5	18.8	20	17.5	20.1	25
Electric (9kW)/None	10.6	12.9	15	10.6	12.9	15	10.6	12.9	15	11.6	14.2	20
None, Non-electric/Boiler	7.4	9	15	7.4	9	15	7.4	9	15	8.5	10.3	15
None, Non-electric/None	1.5	1.6	15	1.5	1.6	15	1.5	1.6	15	2.6	2.9	15

† Above FLA does not include air-cooled condenser and condensate pump amps.

* FLA is based on full load current of individual components that result in maximum electrical load condition during normal operation.

* FLA = Full Load Amps

MCA = Minimum Circuit Ampacity

MFS = Maximum Fuse Size

Guide Specification – 60 Hz

1. General

1.1 The intelligent precision air-conditioning system shall be a **ClimateWorx Series 6** model _____.

1.2 The unit shall be designed specifically for telecommunication, computer and critical equipment room environmental control with automatic monitoring and control of cooling, heating, humidifying, dehumidifying and air filtration functions.

1.3 The unit shall be self-contained, factory assembled and tested, arranged for (downflow) / (upflow) air delivery.

1.4 The system shall have a total cooling capacity of _____ kW(Btu/h) and a sensible cooling capacity of _____ kW(Btu/h) rated at an entering air temperature of ____°C (____°F) dry bulb and ____% relative humidity.

1.5 The system shall be designed to operate on a _____ V _____ ph _____ Hz electricity supply.

2. Mechanical Parts

2.1 Housing

2.1.1 The housing of the unit shall be constructed based on a frame and panel principle with removable panels for maximum service access.

2.1.2 The housing shall be a modular design, which allows multiple units to be installed side by side.

2.1.3 All components shall be accessible through the front panels (**Standard Units ONLY**).

2.1.4 Major components shall be located out of the air-path so as to avoid interrupting unit operation during routine service.

2.1.5 All panels shall be formed and welded from 18 gauge steel and insulated with 25mm (1") thick, 24kg/m³ (1.5 lb/ft³) density fiber-glass insulation.

2.1.6 Front panels shall be hinged and locked with ¼-turn captive fasteners to facilitate quick and easy access.

2.1.7 The entire unit shall be finished with epoxy powder paint to ensure proper surface adhesion. The panel colour shall be ClimateWorx standard off-white. The frame is gray.

2.2 Blower and Motor

2.2.1 The unit shall have a double inlet, double width, forward curve, centrifugal type blower operating at a speed below 950 rpm to deliver _____ m³/h (cfm) of air at 75 Pa (0.3" w.g.) external static pressure.

2.2.2 The blower shall be statically and dynamically balanced.

2.2.3 All parts of the fan shall be painted, galvanized or corrosion treated.

2.2.4 The fan bearings shall have a minimum life span of 100,000 hours.

2.2.5 The fan shall be belt driven by a single drive belt which is sized for minimum 200% of the motor horsepower.

2.2.6 The speed of the fan shall be adjustable by means of a variable pitch motor pulley.

2.2.7 The fan motor shall be totally enclosed fan cooled type having class F insulation, IP54 standard.

2.3 Filter

2.3.1 The filter chamber shall be an integral part of the system, located at the entrance of return air path and should be serviceable from the front of the unit.

2.3.2 The filters shall be standard capacity, 50mm (2") deep pleated type having a 25-30% efficiency, > 95% arrestance to ASHRAE 52.1 (**MERV 8**).

2.3.3 The filters shall be listed by Underwriters' Laboratories as class 2.

2.4 Heater

2.4.1 Electric resistance heaters shall be provided to offset the sensible cooling effect brought about during dehumidification mode.

2.4.2 The heating element shall have a total heating capacity of _____ kW(Btu/h).

2.4.3 The electric heaters shall be Silicon Controlled Rectifier (SCR) controlled, with an extruded aluminum heat sink to prevent room temperature gradient from exceeding 1.5°C (2.7°F) in 10 minutes.

2.4.4 The heating element shall be of low density, tubular finned construction with a non-corrosive metal sheath.

2.4.5 The heating element shall be electrically and thermally protected.

2.5 Humidifier

2.5.1 The humidifier shall be a self-contained electrode boiler type complete with water level control and auto-drain functions.

2.5.2 The humidifier shall have a steam generation capacity of _____ kg/h (lbs/h).

2.5.3 The humidifier shall be designed to operate on ordinary tap water and shall be equipped with automatic water supply and flushing system to reduce mineral precipitation.

2.5.4 The humidifier shall have an Auto-Adaptive control system to optimize water conductivity, control automatic drain/flush cycles, minimize energy waste and maximize cylinder life.

3. Refrigeration Parts- DX Systems

3.1 Refrigeration system

3.1.1 The refrigeration circuit shall be available for operation on non-ozone depleting R407C refrigerant.

3.1.2 The refrigeration circuit shall have the following components:

- Thermal expansion valve with external equalizer
- Refrigerant distributor
- Liquid line pump-down solenoid valve
- Liquid line sight glass
- Access valve
- Liquid line filter-drier
- Liquid line shut-off valve
- Low pressure cut-out switch
- High pressure cut-out switch

3.1.3 The refrigeration circuit shall be pre-piped and leak tested ready for field connection.

3.1.4 All refrigerant piping shall be of type L copper pipe.

3.1.5 All units shall be factory run tested to verify operation prior to shipping.

3.2 Compressor

3.2.1 The compressor shall be of the scroll type. Compressor casing shall have no gaskets or seals to eliminate the possibility of refrigerant or oil

leakage into the facilities.

3.2.2 The compressor shall be equipped with the following items:

- **Suction rotolock valve**
- **Discharge rotolock valve**
- **Gauge ports**
- **Internal thermal overload**
- **Vibration isolators**

3.2.3 The compressor shall be located in a separate compartment apart from the air path so it can be serviceable without disturbing the operation of the unit.

3.2.4 Compressor positive start feature shall be provided to avoid compressor short cycling and low pressure lockout during winter start-up.

3.3 Direct Expansion Evaporator Coil

3.3.1 The coil shall be of 3/8" OD copper tubes expanded into aluminum fins.

3.3.2 The coil shall be split to allow for a rapid dehumidification cycle when required.

3.3.3 The coil shall have a face area _____ m² (ft²) and _____ rows deep in the direction of the airflow and have a maximum face velocity of _____ m/s (fpm).

3.3.4 A stainless steel corrosion free condensate drain pan shall be provided under the coil.

3.4 Air-Cooled Condenser (Air-Cooled System only)

3.4.1 The air-cooled condenser shall be low-profile and the cabinet will be constructed of heavy gauge galvanized steel.

3.4.2 The condenser shall be factory matched for _____ °C (°F) ambient.

3.4.3 The condenser shall be constructed of aluminum fins and copper tubes staggered in direction of airflow and arranged for vertical / horizontal air discharge.

3.4.4 The winter control system for the air cooled condenser shall be variable speed control / refrigerant head pressure control.

3.4.5 The winter control system shall utilize **ORI and ORD head pressure control (HPC) valves** to flood the condenser. This system shall include a receiver which is factory piped, heat traced, insulated and adequately sized to hold the charge of the condenser and the indoor unit.

3.4.6 The air cooled condenser shall be suitable for _____ V _____ ph _____ Hz power supply.

3.5 Water-Cooled Condenser Module (Water/Glycol-Cooled System)

3.5.1 The water-cooled condensers shall be unit mounted and piped.

3.5.2 Each condenser shall be completed with the following items:

- **Two-way pressure actuated water regulating valve (Three-way optional)**
- **Receiver**

3.5.3 The unit shall require _____ l/s (USgpm) of 29.4°C (85°F) condensing water and have a maximum pressure drop of _____ kPa (psi).

3.6 Glycol Cooler (Glycol-Cooled System only)

3.6.1 The glycol cooler shall be low-profile, constructed of heavy gauge galvanized steel.

3.6.2 The glycol cooler shall be factory matched for _____ °C (°F) ambient.

3.6.3 The cooler shall be constructed of copper tubes expanded into aluminum fins and pressure tested to 425 psi.

3.6.4 The fan motor shall be drip-proof with permanently lubricated ball bearings and inherent overload protection.

3.6.5 The cooler shall be suitable for _____ V _____ ph _____ Hz power supply.

4. Mechanical Parts - (Chilled-Water System)

4.1 Chilled-water valve

4.1.1 The chilled-water valve shall be a two-way modulating valve with pressure rating of _____ kPa (psi) (Three way valve Optional).

4.1.2 The valve actuator shall be of an electric type with a totally enclosed dust and water proof enclosure.

4.1.3 The valve actuator shall have a manual operation facility and position indicator.

4.2 Cooling Coil

4.2.1 The coil shall be of 3/8" OD copper tubes expanded into aluminum fins.

4.2.2 The coil shall have a face area of _____ m² (ft²) and _____ rows deep in the direction of the airflow and have a maximum face velocity of _____ m/s (fpm).

4.2.3 A stainless steel corrosion free condensate drain pan shall be provided under the coil.

4.2.4 The coil shall require _____ l/s (USgpm) of 7.2°C (45°F) chilled-water and the pressure drop across the coil shall not exceed _____ kPa (psi).

5. Control System

5.1 System

5.1.1 The unit shall have a microprocessor based control system with automatic control and monitoring capability.

5.1.2 The control system shall use **Proportional + Integral + Derivative (PID) control algorithm** to maintain the temperature and humidity to a close tolerance of $\pm 0.5^{\circ}\text{C}$ (0.9°F) and 3%RH.

5.1.3 The control system shall have a fascia with 240x128 dot resolution touch screen graphical LCD display located on the front panel of the unit for the display and programming functions.

5.1.5 The control system shall display simultaneously the following information:

- **Room temperature in °C/°F**
- **Room humidity in %RH**
- **Unit no.**
- **On/Off mode indicator**
- **Operating status**
- **Active alarms**
- **Date & time**

5.1.6 System configuration and setting shall be stored in non-volatile memory and safeguarded in the event of power failure.

5.1.7 The system shall have at least three levels of programmable password access to prevent unauthorized changes of the system configuration and settings.

5.1.8 The system shall be capable of communicating with a Building Management System (BMS) via an RS485 serial link through a BMS Interface (Communications Bridge) for remote monitoring function.

5.1.9 The system shall have a manual disconnect switch of the locking type, which can be accessed outside of the unit while the door is closed. High voltage electrical components will not be accessible unless the switch is off.

5.2 Control Features

5.2.1 System set points and configuration shall be programmable only when access is gained by entering the correct password.

5.2.2 The following programmable control parameters shall be provided for fine tuning the system to suit the site conditions and requirements:

- **Temperature set point**
- **Temperature high limit**
- **Temperature low limit**
- **Cooling proportional band**
- **Heating proportional band**
- **Temperature dead band**
- **Temperature integral action time**
- **Humidity set point**
- **Humidity high limit**
- **Humidity low limit**
- **Humidifying proportional band**
- **Dehumidifying proportional band**
- **Humidity dead band**
- **Humidity integral action time**

5.2.3 The control system shall have the following programmable On/Off control mode options:

- **“Local” mode allows unit on/off control via the “I/O” key on the display**
- **“Remote” mode allows unit on/off control via a switch input**
- **“Timer” mode allows 4 event/day weekly automatic on/off control**

5.2.4 A “Standby unit enable” input shall be provided to force the unit to start irrespective of the current On/Off status and On/Off mode setting.

5.2.5 For energy saving and extended system life, a “Relax” feature shall be provided in the “Timer” On/Off mode to allow wider temperature and humidity tolerances when the room is not operational.

5.2.6 The system shall have programmable, manual, or automatic restart option. A programmable startup delay shall be provided for the automatic restart option which allows multiple units to restart progressively when power resumes after a power failure.

5.2.7 The accumulated runtime of the following components shall be logged for energy analysis and planned maintenance:

- **Fan**
- **Compressor**
- **Heaters**
- **Humidifier**

5.2.8 Components shall be scheduled to activate sequentially to minimize inrush current.

5.2.9 The system shall have a temperature and humidity graph which shows the main temperature and humidity variation in the latest 24 hours. The data for the graph shall be logged in 15 minutes interval.

5.3 Alarms

5.3.1 The control system shall have the following standard alarms:

- **High/Low temperature, 1 and 2**
- **High/Low humidity, 1 and 2**
- **High/Low voltage**
- **Filter dirty**
- **Fan overload**
- **Low airflow**
- **Compressor high pressure**
- **Compressor low pressure**
- **Heater overheat**
- **Boiler dirty**
- **Fire**
- **Flood**

5.3.2 All alarms shall have programmable reporting / response options which include:

- **Polling enable / disable**
- **Unit shutdown**
- **Activate standby unit**
- **Activate common alarm output**
- **Log alarm event**
- **4 warning sound selection**

5.3.3 Alarm messages, when programmed, shall comprise text description and occurrence time. Messages shall be ranked in the sequence of occurrence for fault analysis.

5.3.4 When a programmed alarm condition exists, the audible alarm shall sound and the common alarm output shall close until acknowledged. Active alarm record shall remain until the alarm condition is cleared.

5.3.5 A historical event log which maintain the latest 50 system events shall be provided. The text description and occurrence time of the following events shall be logged:

- **Power failure**
- **Power restore**
- **Unit start**
- **Unit stop**
- **Alarm raised**
- **Alarm acknowledged**
- **Alarm cleared**

5.4 Co-Work, Multiple Unit Configuration

5.4.1 The units shall have **built-in** master and slave inter-networking capability, **Co-Work**, which allows a combination of a maximum of 8 master and slave units to form a local area network without the need for external hardware.

5.4.2 To achieve the tightest control tolerance and minimize component on/off, the units shall have a built in control step expansion algorithm which uses a multi-step control scheme to coordinate the on/off of cooling, heating, humidifying and dehumidifying steps in multiple units.

5.4.3 The units shall have a sequential load activation control algorithm to minimize the inrush current when components among multiple units are activated at the same time.

5.4.4 The control of a slave unit shall not be limited to any particular master units. Any master unit can control any slave units. In case of a master unit failure or scheduled service, the remaining master units in the same network shall automatically take over the control.

5.4.5 The units shall have a duty sharing control algorithm that helps maintain the required number of duty units, balancing runtime by automatically coordinating units on/off and providing time based auto-changeover.

5.4.6 The units shall have a data synchronization feature. Operation data such as set points, time schedule, and alarm status shall be automatically synchronized among all the units under the same local area network.

5.4.7 To avoid hunting among multiple units, the units shall have a control value averaging algorithm that allows units to exchange sensor readings and control the room based on the common desired average values. Units shall be capable of displaying the network average temperature and humidity or individual unit temperature and humidity.

6.0 Optional Accessories

6.1 Capacity Control

6.1.1 Capacity control shall consist of pressure regulated hot gas by pass valve. The valve shall be factory set to bypass below 58 psig suction pressure. A solenoid activated shut off valve shall be used for positive shut off.

6.1.2 Each compressor shall have hot gas by pass to preserve the lead/lag functionality.

6.2 Liquid Detection

6.2.1 Liquid detection shall consist if a single point liquid sensor. Sensor wires directly into the microprocessor and includes 10 feet of wire for field placement.

6.2.2 Liquid detection shall consist of liquid cable sensor. Cable wires directly into the microprocessor and includes 10 feet of wire to extend to the bottom of the unit and 15 feet of sensing cable shall be supplied with the unit for field placement.

6.3 Floor Stand

6.3.1 Floor stand shall be a welded steel frame with corrosion resistant finish from 8 to 24 inches (in 2 inch increments) in height. The stands shall have adjustable legs for leveling with ± 1.5 inch of adjustment. Turning vanes are available for down discharge units. **(Minimum height for a floor stand c/w Turning Vane is 12 inches)** For floor stands greater than 24 inches please consult factory.

6.4 Discharge Plenum

6.4.1 Factory plenum matches unit and allows up flow units to supply air directly to space. Plenum has front horizontal blade, single deflection grille and two side vertical blade, single deflection grilles and is internally insulated.

6.5 Remote Supervisory Panel

6.5.1 ClimateWorx M52 remote monitoring and supervisory panel allows monitoring and control of up to **7 master and 1 slave units**. Panel is connected by way of communication cable.

6.6 Firestat

6.6.1 Factory mounted and wired firestat will shut the unit down in the event of high heat detection.

6.7 Smoke Detector

6.7.1 Smoke detector is factory mounted and wired to shut unit down in the event of the presence of smoke.

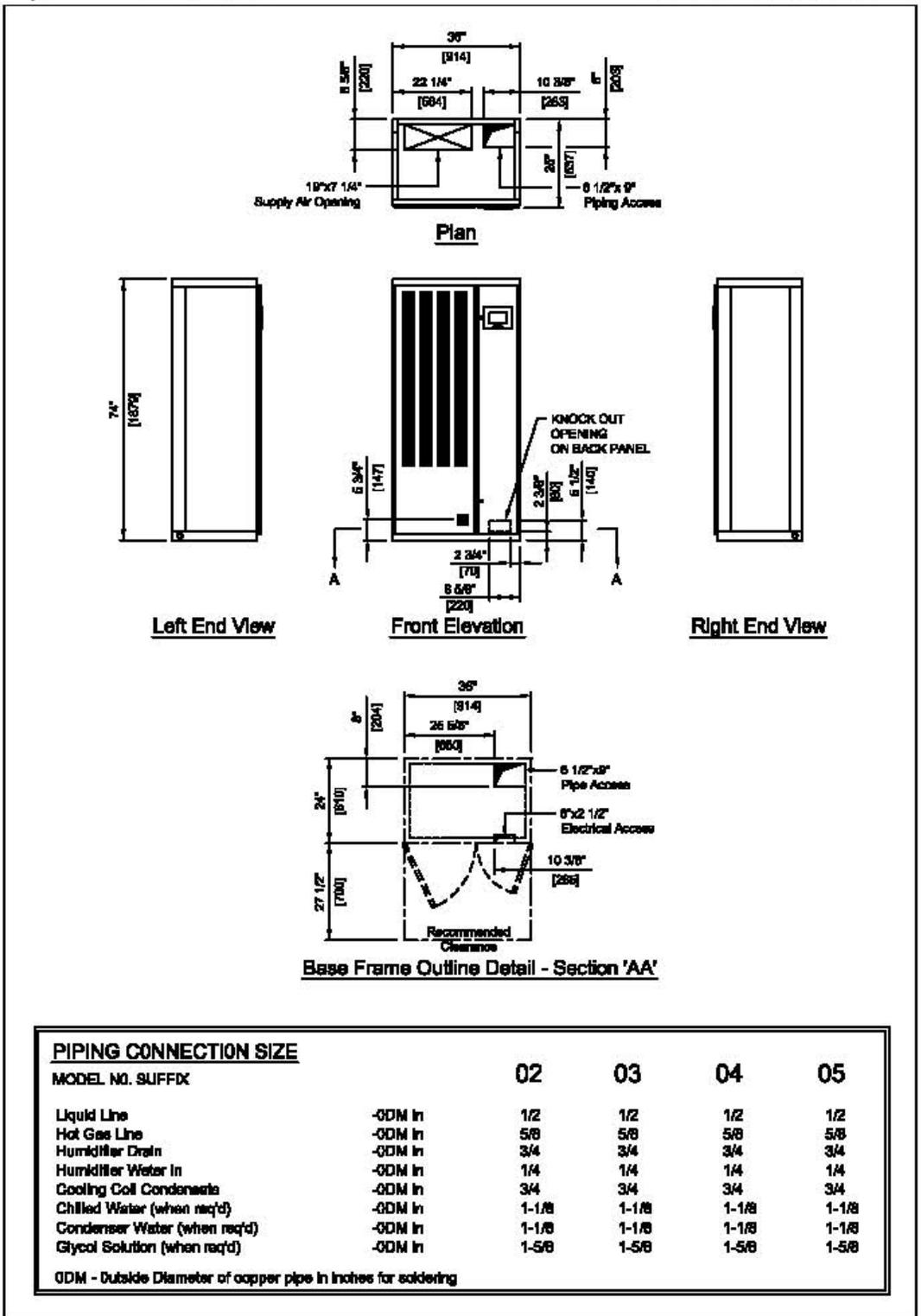
6.8 Condensate Pump

6.8.1 Condensate pump shall remove condensate from evaporator and humidifier when a drain is not available nearby. Pump is shipped loose for field installation. Pump shall be capable of 180 GPH at 24 ft. of head.

Appendix A: Dimensional Drawings

Drawing Title	Drawing No.	Page No.
SERIES 6 - Upflow Dimensional Detail	S6DD101	22
SERIES 6 - Downflow Dimensional Detail	S6DD102	23
SERIES 6 – Upflow with Ducted Return Plenum	S6DD103	24
SERIES 6 – Downflow with Ducted Return Plenum	S6DD104	25
SERIES 6 – Discharge Plenum Detail	S6DD201	26

CLIMATEWORX INTERNATIONAL **SERIES 6 - VERTICAL FLOOR MOUNT UPFLOW UNIT**
DIMENSIONAL DETAIL



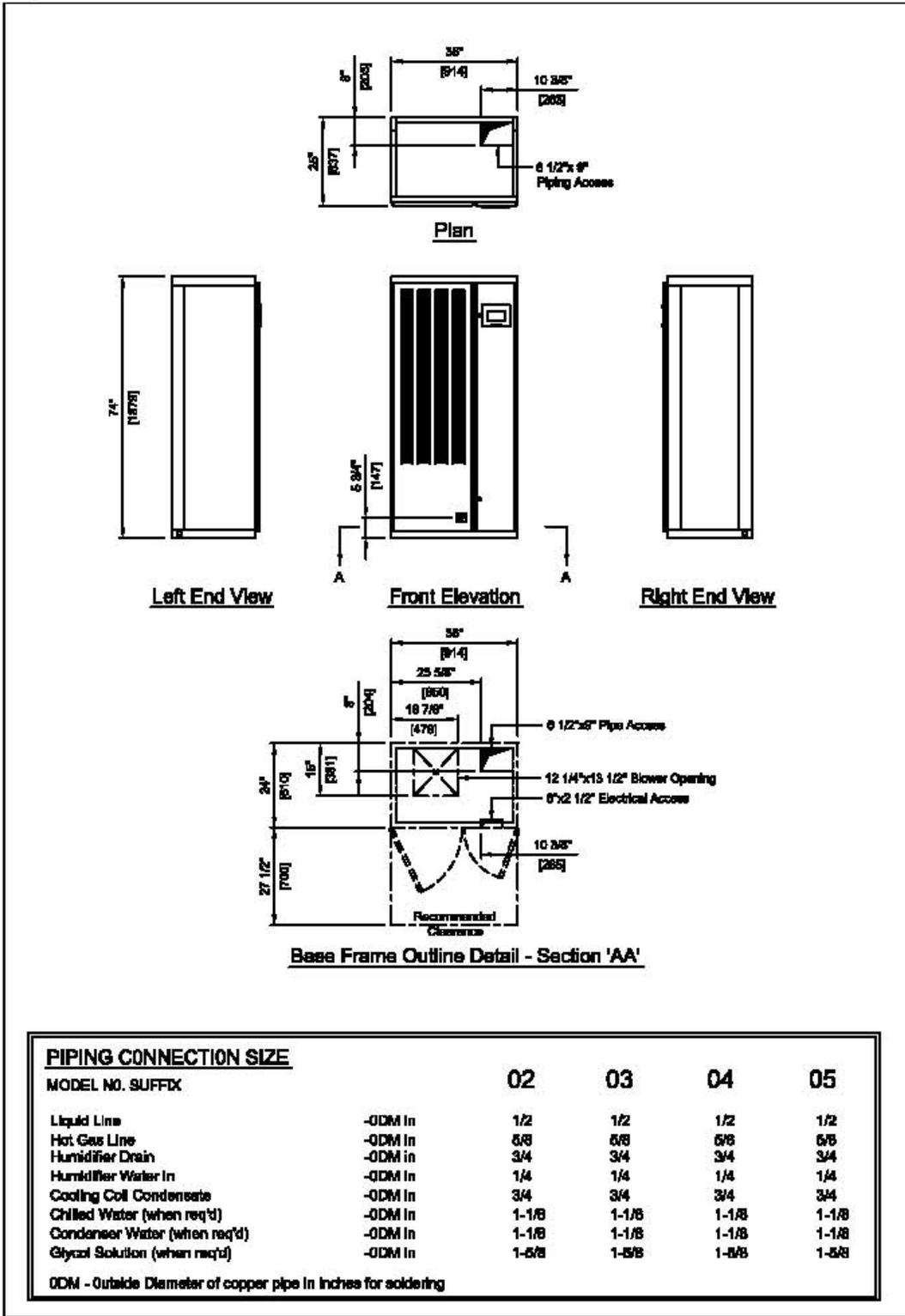
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29 AUGUST 2002

NOT TO SCALE



**SERIES 6 - VERT. FLOOR MOUNT DOWNFLOW UNIT
DIMENSIONAL DETAIL**

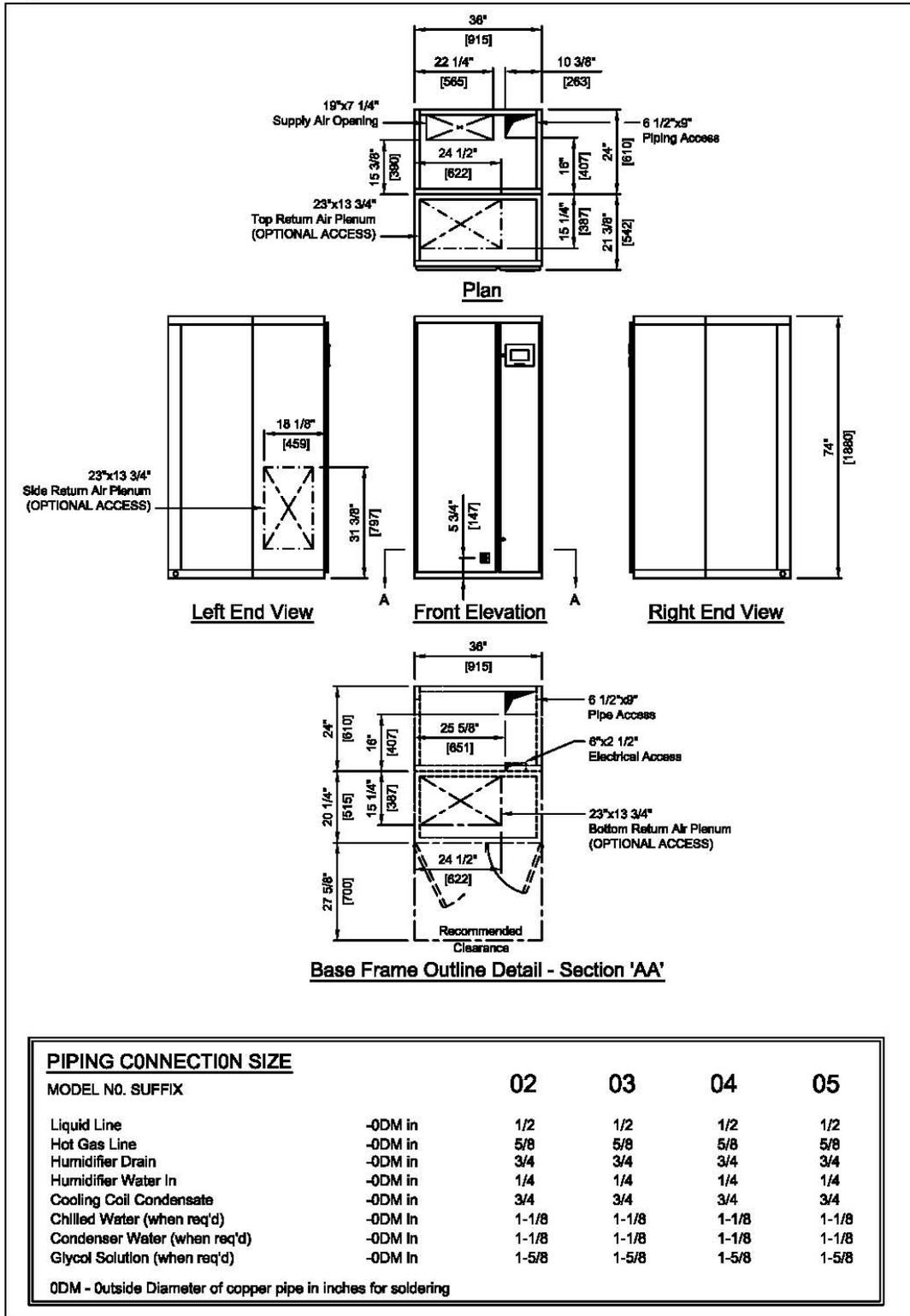


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NOT TO SCALE

CLIMATEWORX INTERNATIONAL **SERIES 6 - VERT. FLOOR MOUNT UPFLOW UNIT**
DUCTED RETURN PLENUM DIMENSIONAL DETAIL

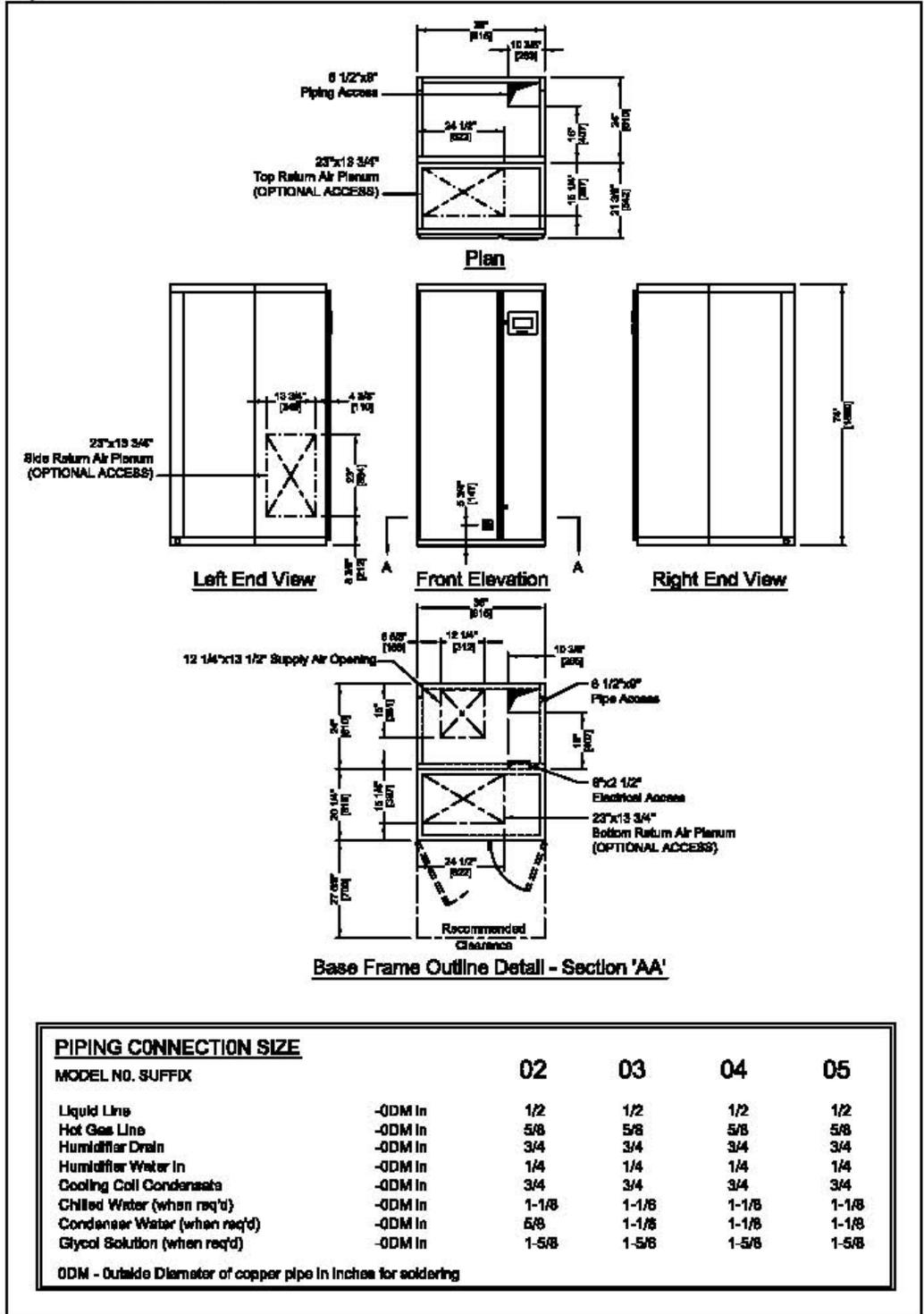


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CLIMATEWORX INTERNATIONAL **SERIES 6 - VERTICAL FLOOR MOUNT DOWNFLOW UNIT**
DUCTED RETURN PLENUM DIMENSIONAL DETAIL



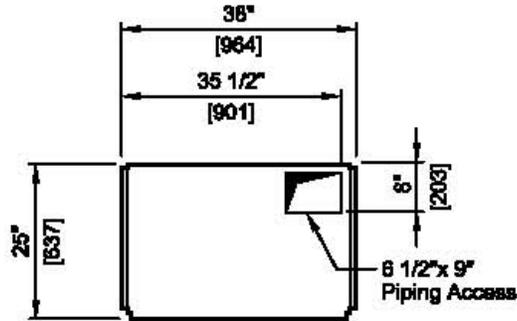
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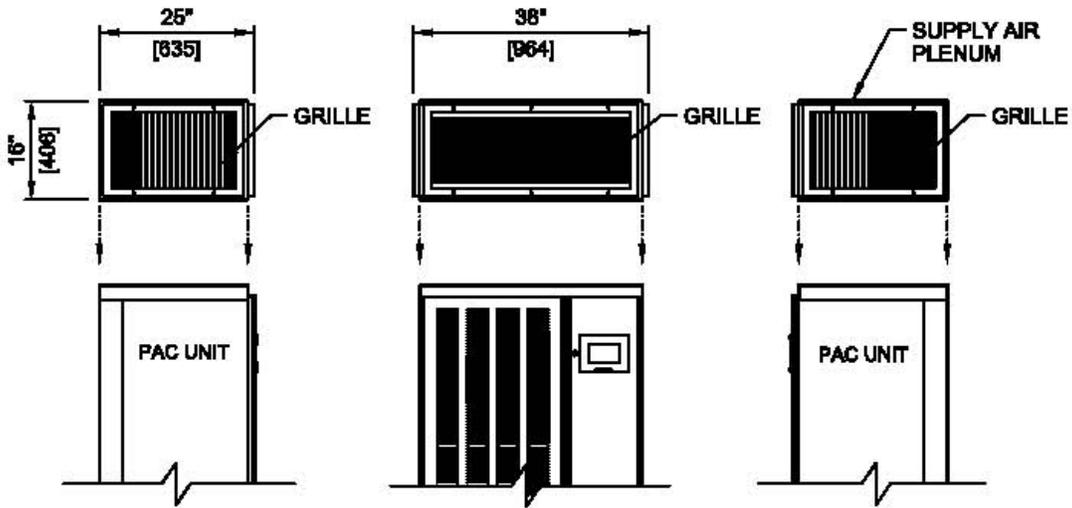
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SERIES 6 - DIMENSIONAL DRAWING SUPPLY AIR PLENUM



PLAN VIEW



LEFT END VIEW

FRONT ELEVATION

RIGHT END VIEW

NOTES:

Discharge Plenum must be installed prior to on site top access piping connection.