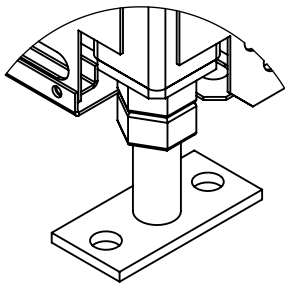
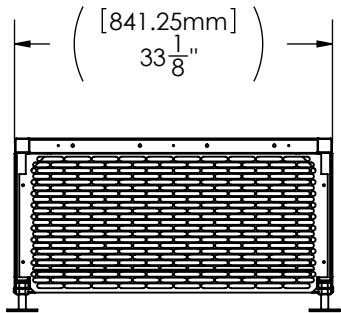
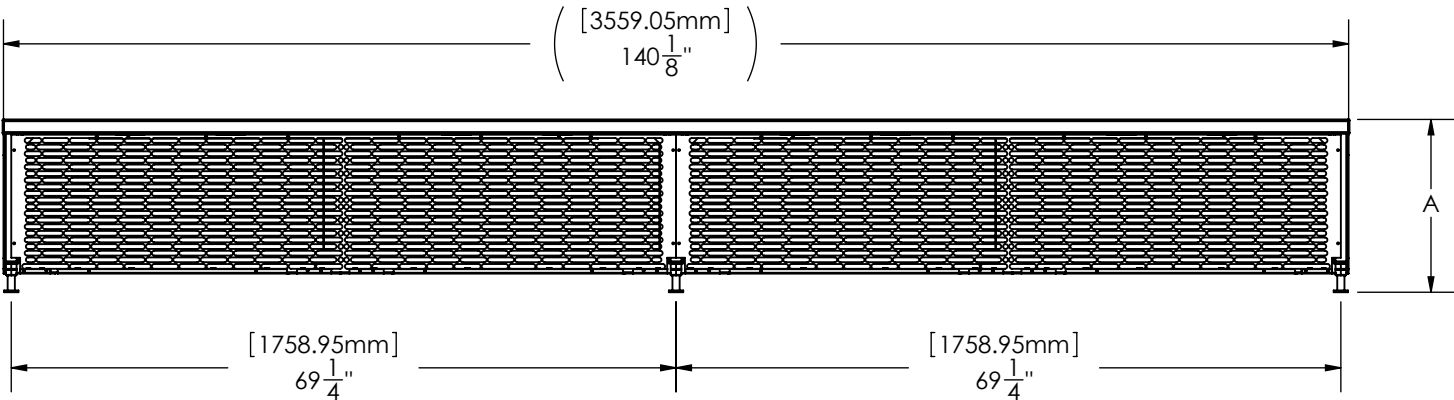
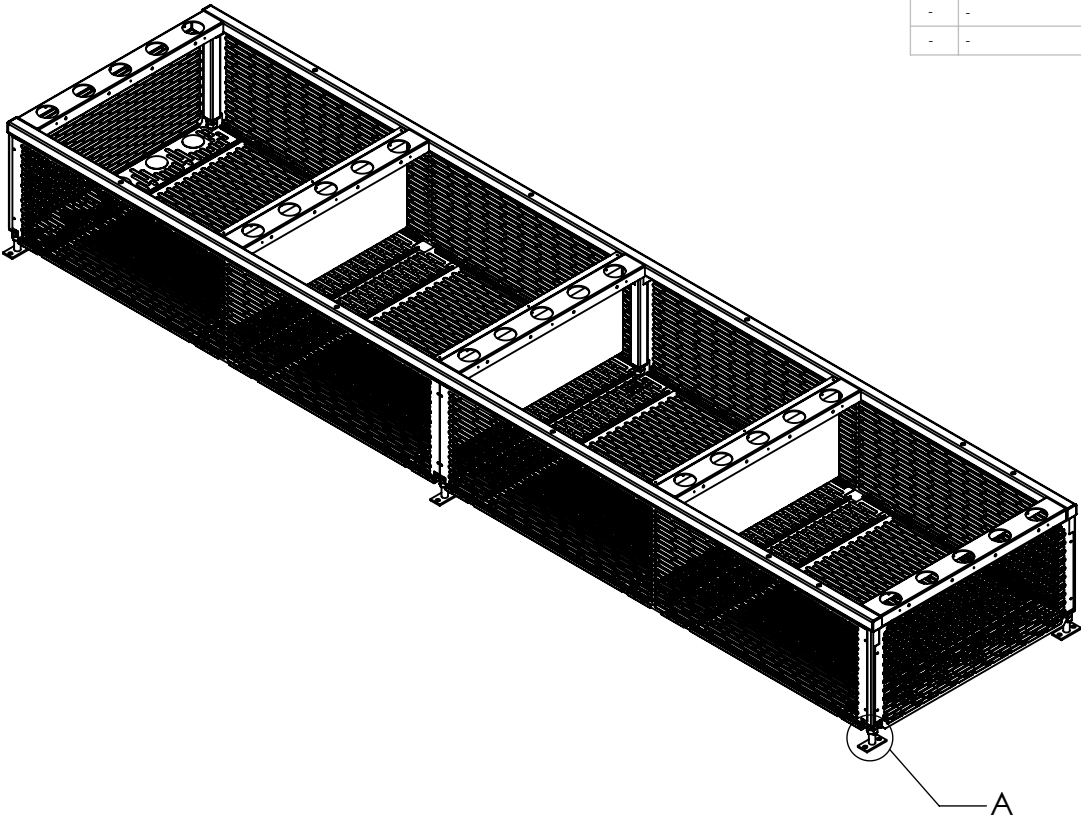
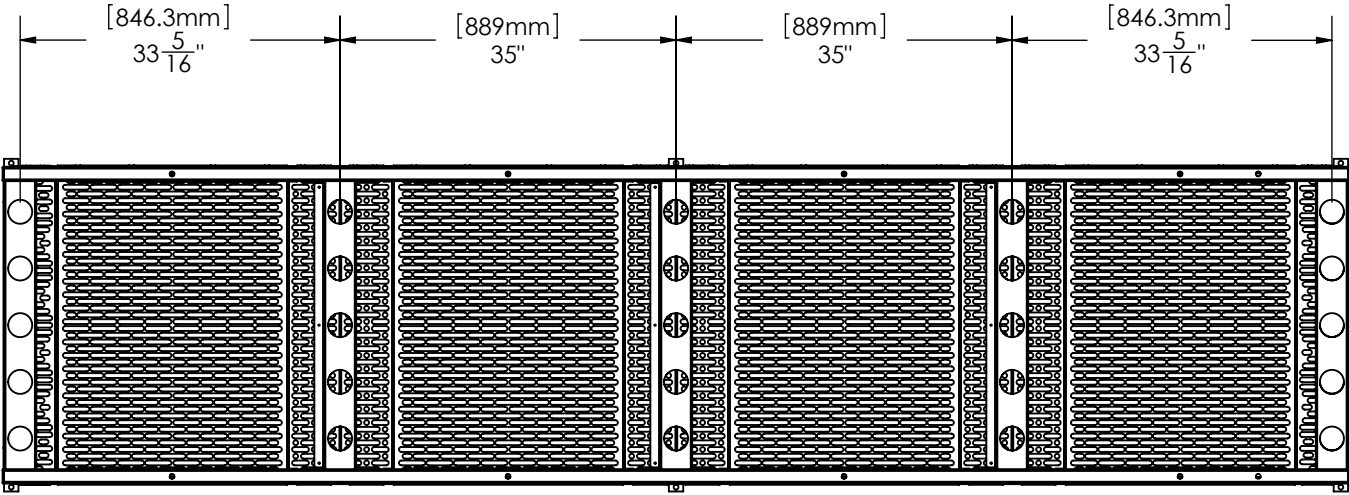


DATE PRINTED: 3/28/2013

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-

NOTES:



DETAIL A
SCALE 1 : 3

A (HEIGHT)	WELDMENT, PART NUMBER	ASSEMBLY, PART NUMBER
18"	780-100-0087	580-120-0019-18
24"	780-100-0097	580-120-0019-24

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/8$
ANGULAR: $\pm 0.5^\circ$ BEND $\pm 2^\circ$
DECIMAL
XXX = $\pm .010$
XX = $\pm .020$
X = $\pm .030$
HOLE DIA. $+.003/- .000$

THIRD ANGLE PROJECTION

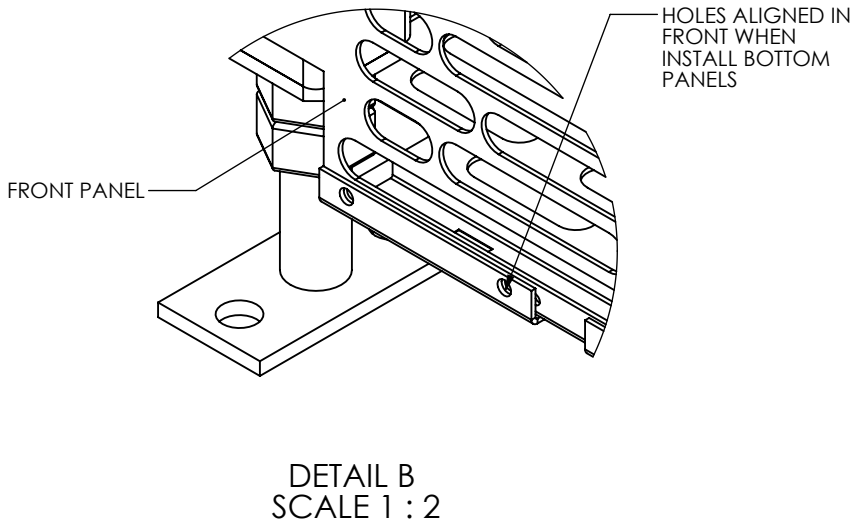
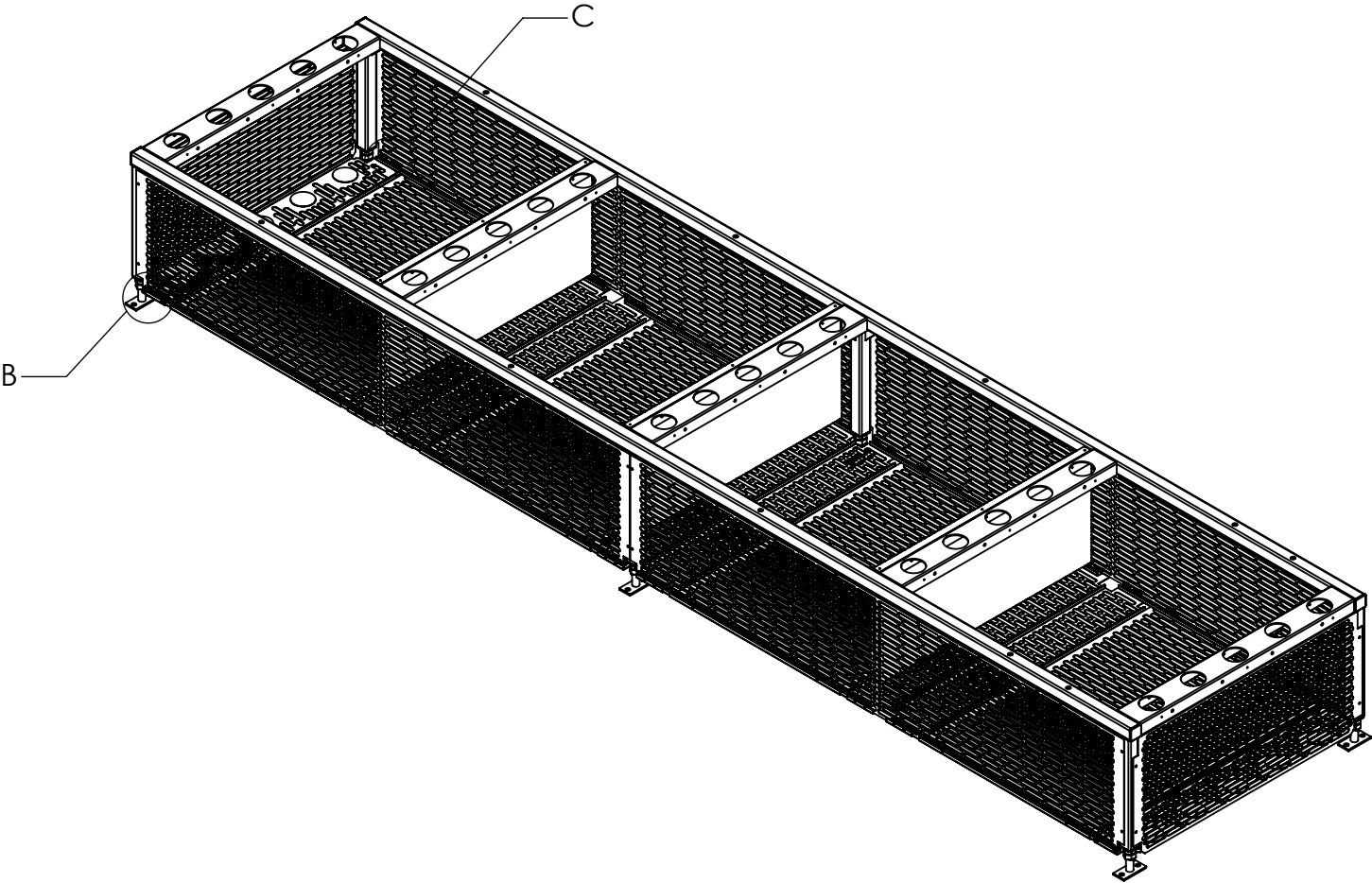
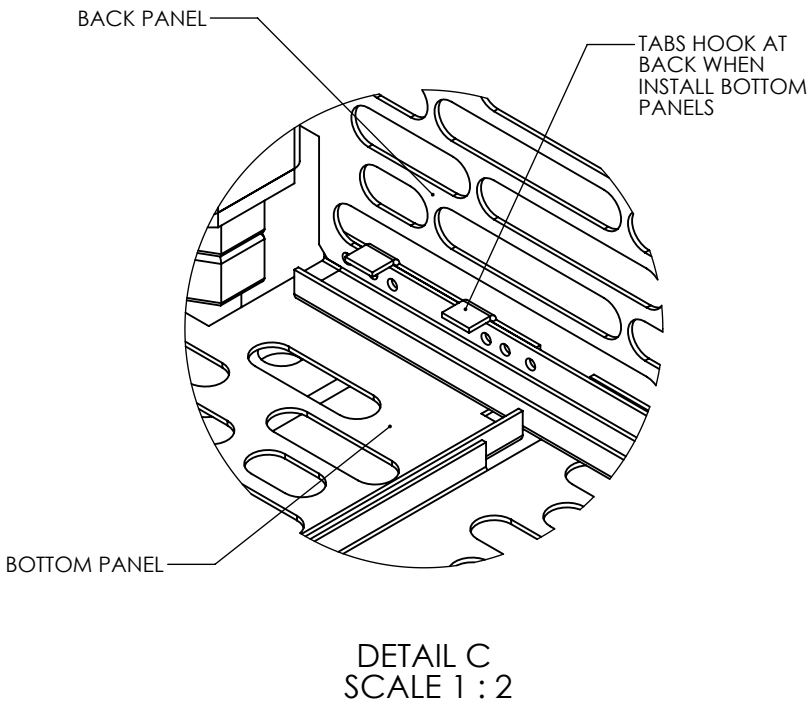


	BY	DATE
DRAWN	I.Z.	02/16/2010
CHECKED	P.S.	02/16/2010
CNC PROGRAM		
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--		
FINISH:	X	
MATERIAL	N/A	THICKNESS N/A

FINAL ASSEMBLY FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING ONLY, 12'-24", 147 TO 153 KW, WITH OSHA GUARD			
PART NAME SPDF-O-K			
SIZE B	DWG. NO. SPDF-O-K	REV. SEE TABLE	
BD N/A	K	SCALE: 1:20	SHEET 1 OF 2

DATE PRINTED: 3/28/2013

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-



NOTE

1. PUT FLOOR STAND UPSIDE DOWN. INSTALL SIDE, FRONT AND BACK PANELS;
2. WHEN INSTALL BOTTOM PANELS, HOOK UP THE TABS WITH BACK PANELS
3. ALIGN HOLES ON BOTTOM PANELS WITH FRONT PANEL HOLES. SECURE WITH FASTENERS.

NOTES:

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/8$
ANGULAR: $\pm 0.5^\circ$ BEND $\pm 2^\circ$
DECIMAL
XXX = $\pm .010$
XX = $\pm .020$
X = $\pm .030$
HOLE DIA. $+.003/- .000$

THIRD ANGLE PROJECTION



	BY	DATE
DRAWN	I.Z.	02/16/2010
CHECKED	P.S.	02/16/2010
CNC PROGRAM		
--		
--		
--		
FINISH: x		
MATERIAL	THICKNESS	
N/A	N/A	

FINAL ASSEMBLY FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING ONLY, 12'-24", 147 TO 153 KW, WITH OSHA GUARD			
PART NAME SPDF-O-K			
SIZE	DWG. NO.	REV.	
B	SPDF-O-K	SEE TABLE	
BD	N/A	K	SCALE: 1:20
			SHEET 2 OF 2

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