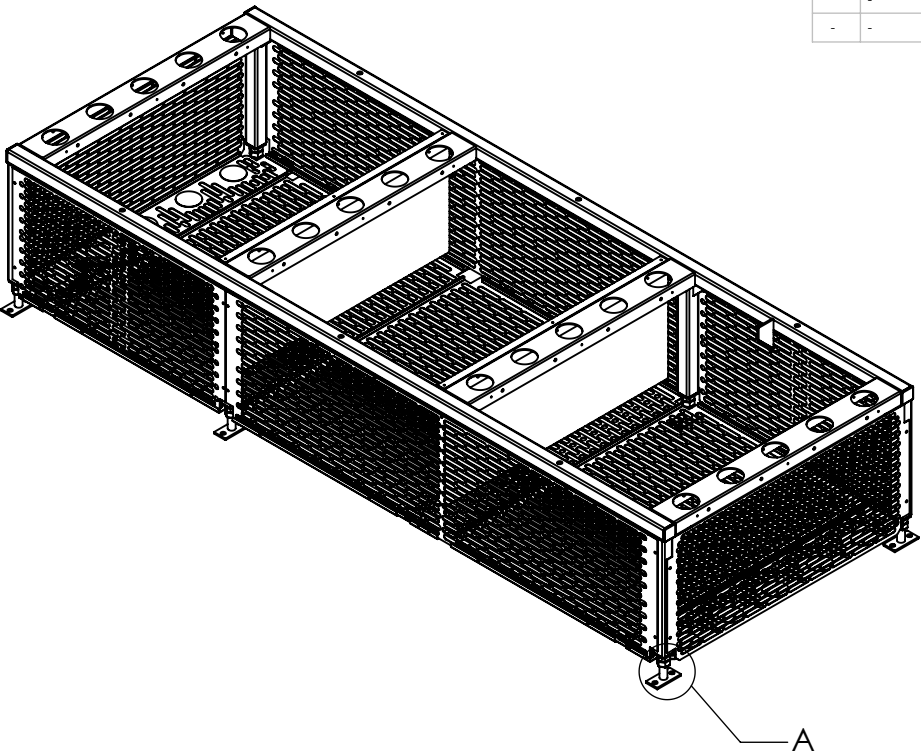
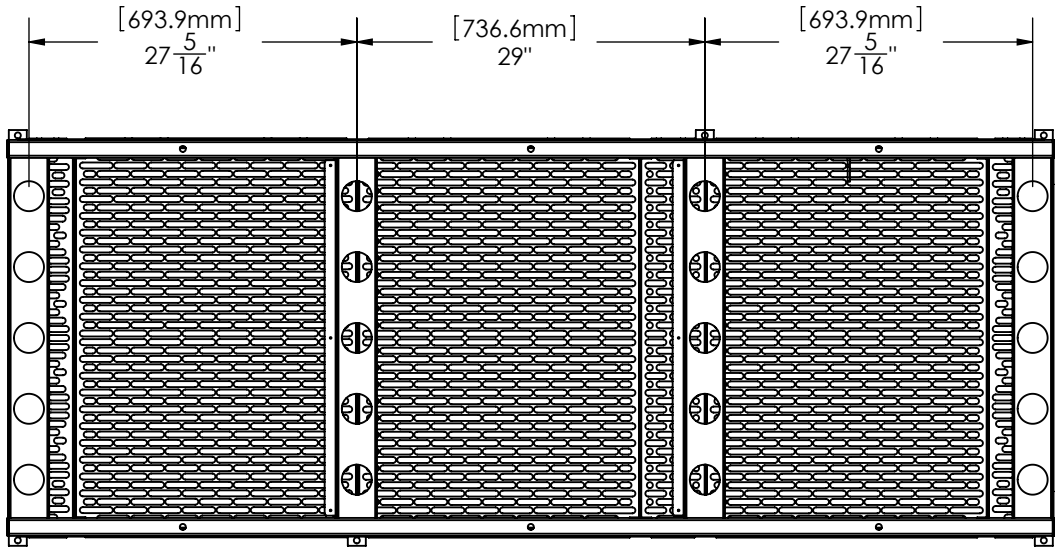
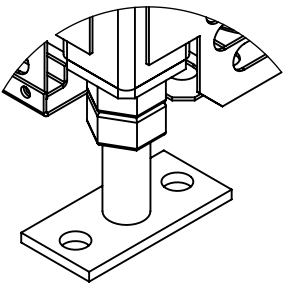
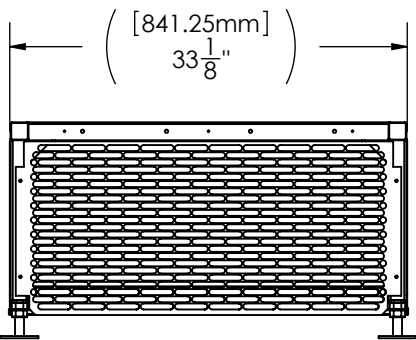
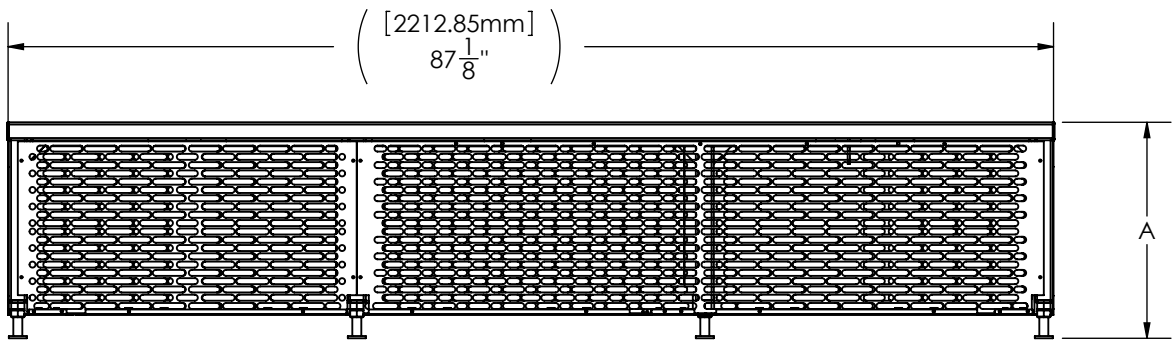


DATE PRINTED: 3/28/2013

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-



NOTES:



DETAIL A
SCALE 1 : 3

A (HEIGHT)	WELDMENT, PART NUMBER	ASSEMBLY, PART NUMBER
18"	780-100-0084	580-120-0016-18
24"	780-100-0094	580-120-0016-24

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/8$
ANGULAR: $\pm 0.5^\circ$ BEND $\pm 2^\circ$
DECIMAL
XXX = $\pm .010$
XX = $\pm .020$
X = $\pm .030$
HOLE DIA. $+.003/-0.000$

THIRD ANGLE PROJECTION

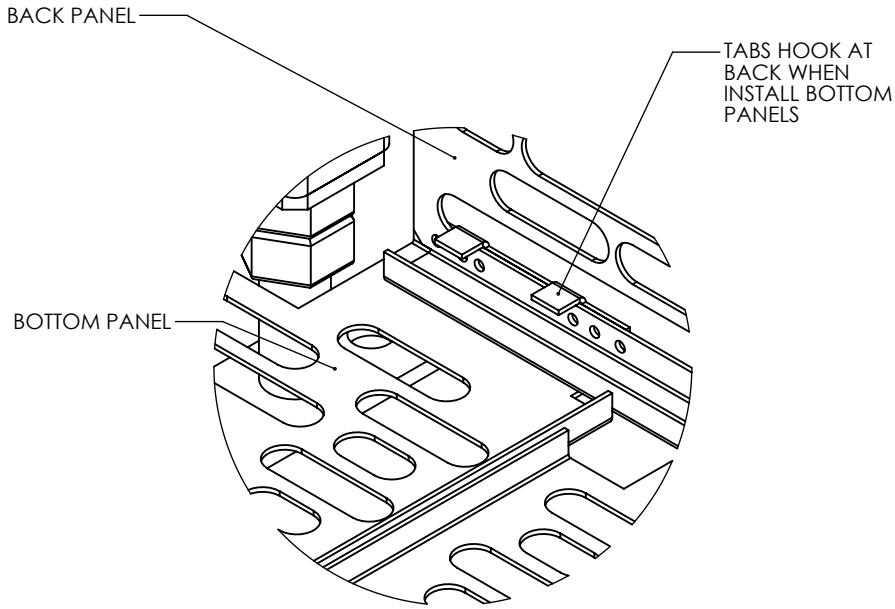


	BY	DATE
DRAWN	I.Z.	02/16/2010
CHECKED	P.S.	02/16/2010
CNC PROGRAM		
--		
--		
--		
FINISH:	X	
MATERIAL	N/A	THICKNESS N/A

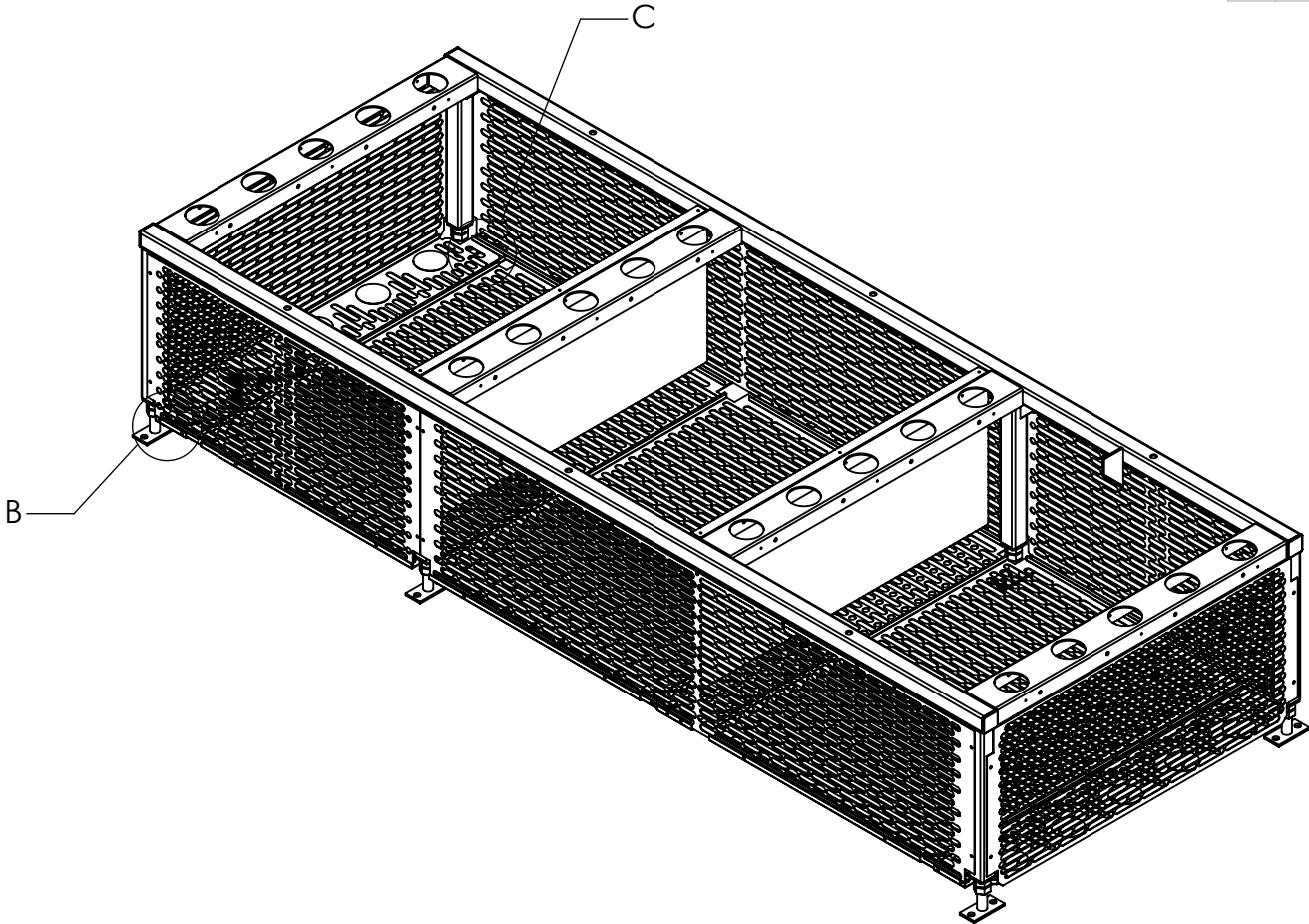
		FINAL ASSEMBLY FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING ONLY, 12'-24', 76 TO 87 KW, WITH OSHA GUARD	
PART NAME		SPDF-O-G	
SIZE	DWG. NO.	REV. SEE TABLE	
B	SPDF-O-G		
BD	N/A	K	SCALE: 1:20
		SHEET 1 OF 2	

DATE PRINTED: 3/28/2013

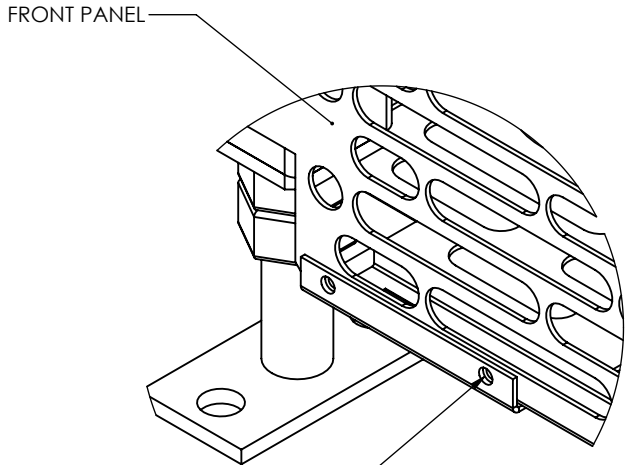
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-



DETAIL C
SCALE 1 : 2





NOTES:



DETAIL B
SCALE 1 : 2

NOTE

1. PUT FLOOR STAND UPSIDE DOWN. INSTALL SIDE, FRONT AND BACK PANELS;
2. WHEN INSTALL BOTTOM PANELS, HOOK UP THE TABS WITH BACK PANELS
3. ALIGN HOLES ON BOTTOM PANELS WITH FRONT PANEL HOLES. SECURE WITH FASTENERS.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/8$ ANGULAR: $\pm 0.5^\circ$ BEND $\pm 2^\circ$ DECIMAL XXX = $\pm .010$ XX = $\pm .020$ X = $\pm .030$ HOLE DIA. $+.003/- .000$	BY	DATE							
	DRAWN	I.Z.	02/16/2010						
	CHECKED	P.S.	02/16/2010						
	CNC PROGRAM		FINAL ASSEMBLY						
	--		FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING ONLY, 12"-24", 76 TO 87 KW, WITH OSHA GUARD						
THIRD ANGLE PROJECTION 	--	PART NAME							
	--	SPDF-O-G							
	--	SIZE	DWG. NO.		REV.				
	FINISH:	B		SPDF-O-G		SEE TABLE			
	X								
	MATERIAL	N/A	THICKNESS	N/A	BD	N/A	K	SCALE: 1:20	SHEET 2 OF 2

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