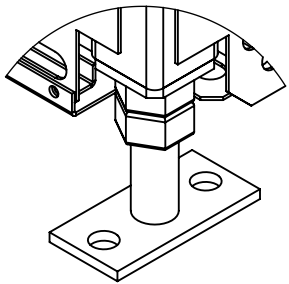
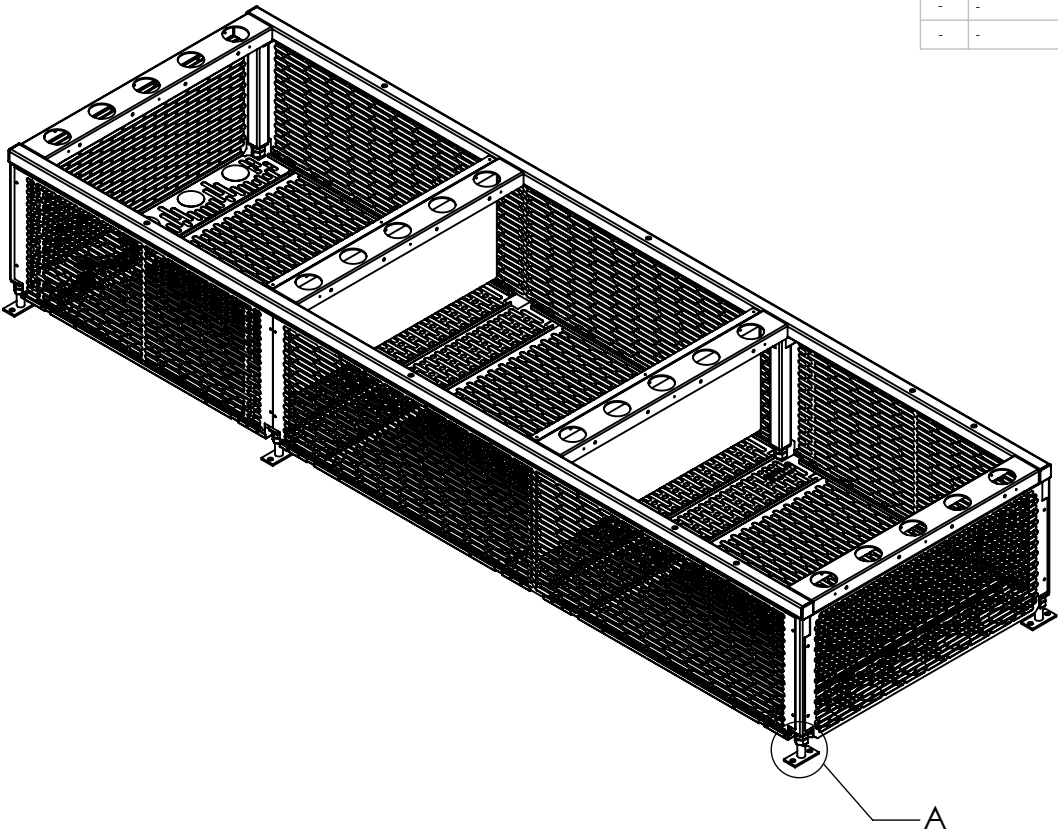
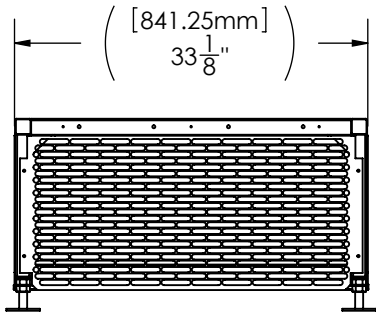
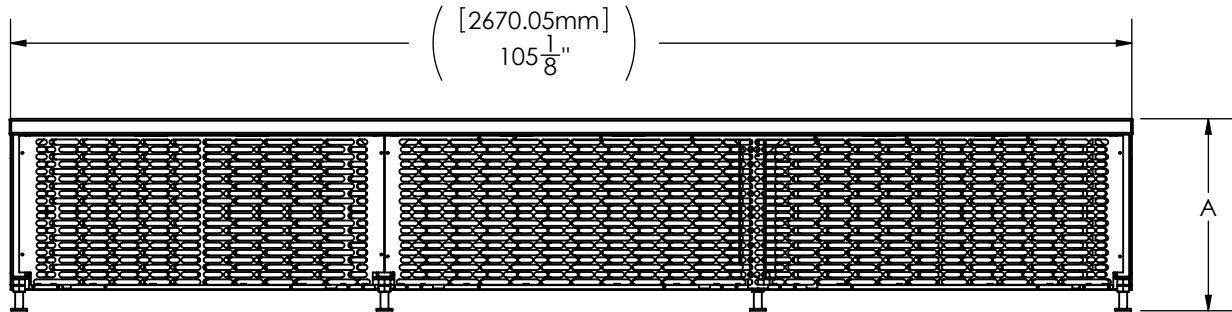
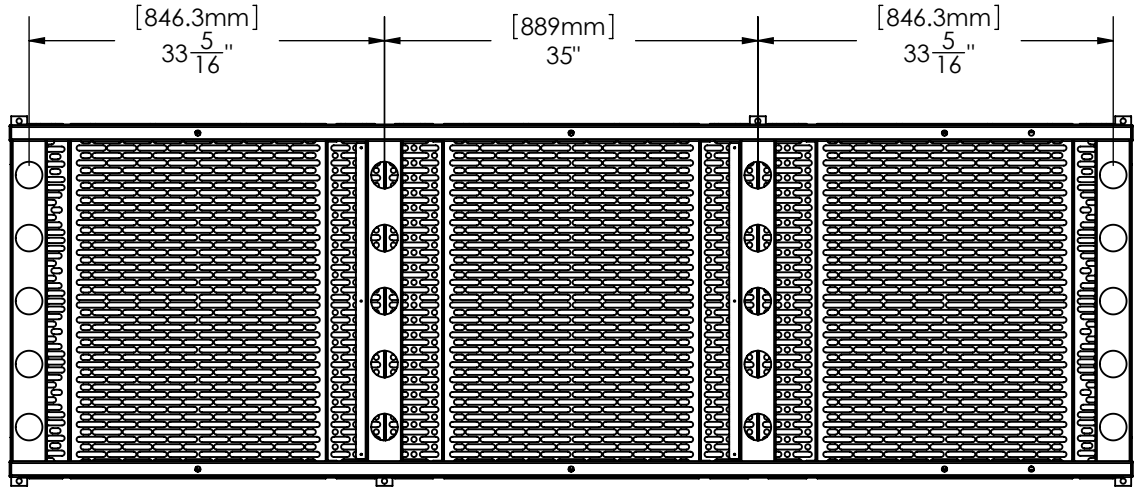


DATE PRINTED: 3/28/2013

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-

NOTES:



DETAIL A
SCALE 1 : 3

A (HEIGHT)	WELDMENT, PART NUMBER	ASSEMBLY, PART NUMBER
18"	780-100-0085	580-120-0017-18
24"	780-100-0095	580-120-0017-24

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/8$
ANGULAR: $\pm 0.5^\circ$ BEND $\pm 2^\circ$
DECIMAL
XXX = $\pm .010$
XX = $\pm .020$
X = $\pm .030$
HOLE DIA. $+.003/-0.000$

THIRD ANGLE PROJECTION

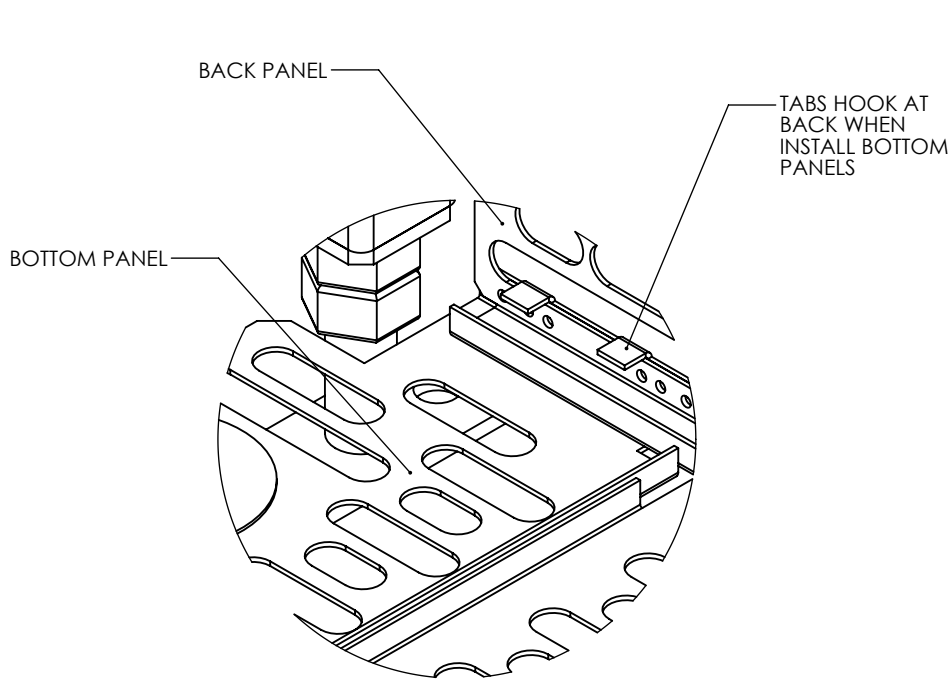


	BY	DATE
DRAWN	I.Z.	02/16/2010
CHECKED	P.S.	02/16/2010
CNC PROGRAM		
--		
--		
--		
FINISH: X		
MATERIAL	THICKNESS	
N/A	N/A	

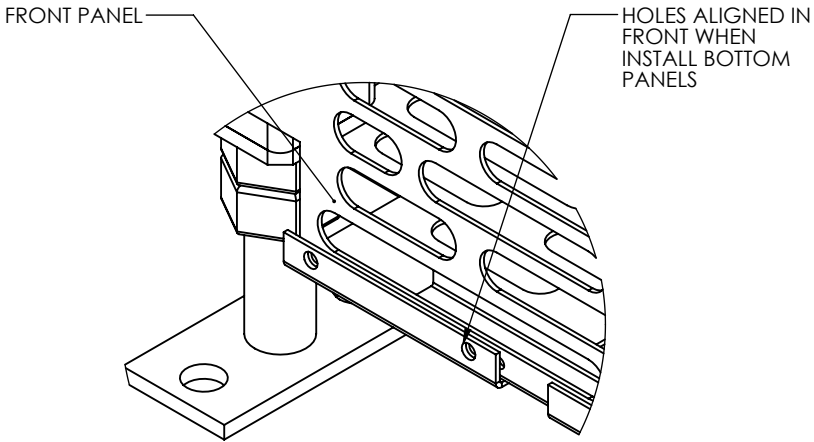
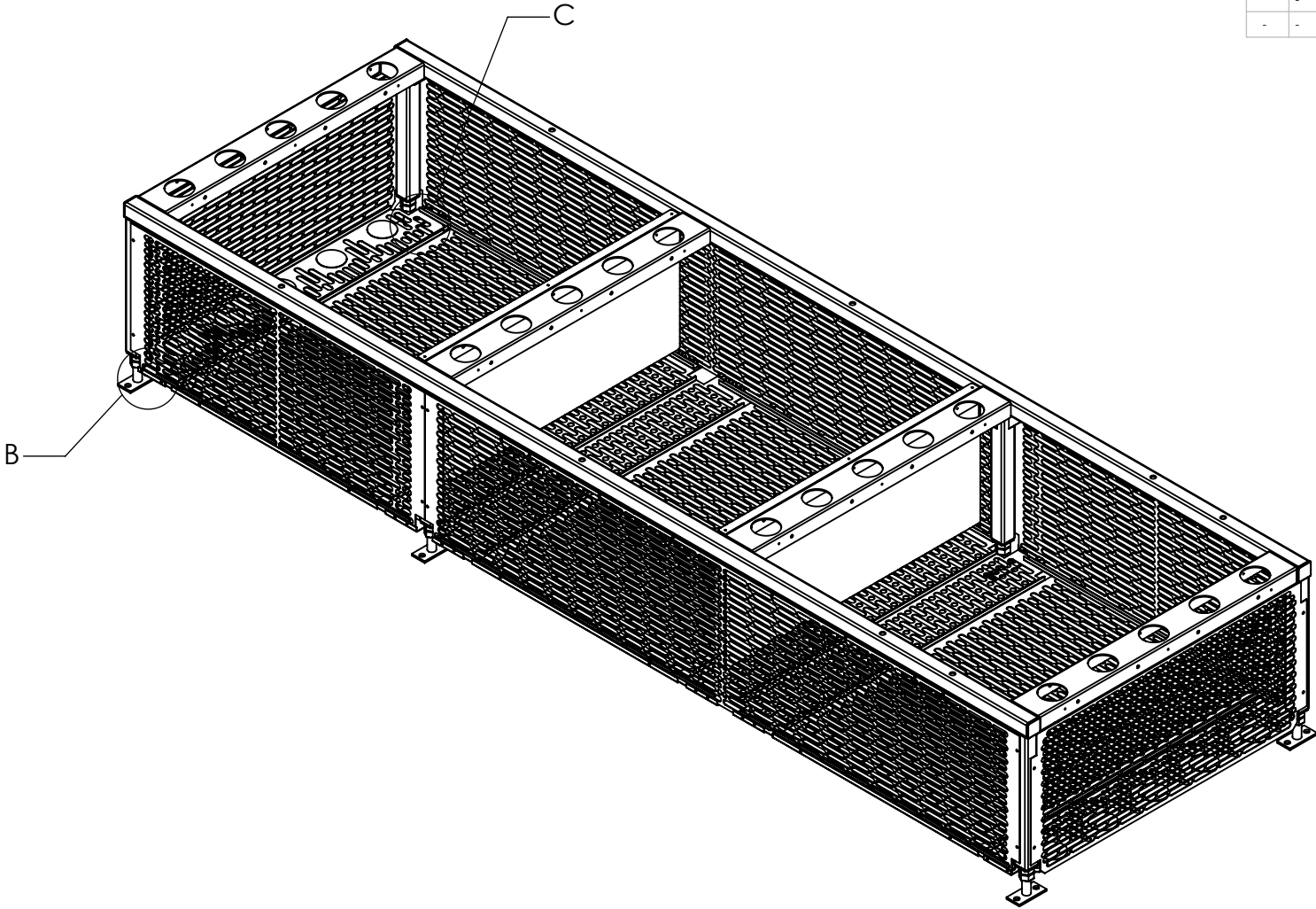
FINAL ASSEMBLY FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING ONLY, 12'-24', 95 TO 111 KW, WITH OSHA GUARD			
PART NAME SPDF-O-H			
SIZE	DWG. NO.	REV. SEE TABLE	
B	SPDF-O-H		
BD	N/A	K	SCALE: 1:20
		SHEET 1 OF 2	

DATE PRINTED: 3/28/2013

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-



DETAIL C
SCALE 1 : 2





DETAIL B
SCALE 1 : 2

NOTE

1. PUT FLOOR STAND UPSIDE DOWN. INSTALL SIDE, FRONT AND BACK PANELS;
2. WHEN INSTALL BOTTOM PANELS, HOOK UP THE TABS WITH BACK PANELS
3. ALIGN HOLES ON BOTTOM PANELS WITH FRONT PANEL HOLES. SECURE WITH FASTENERS.

NOTES:

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/8$ ANGULAR: $\pm 0.5^\circ$ BEND $\pm 2^\circ$ DECIMAL XXX = $\pm .010$ XX = $\pm .020$ X = $\pm .030$ HOLE DIA. $+.003/- .000$	BY	DATE					
	DRAWN	I.Z.	02/16/2010				
	CHECKED	P.S.	02/16/2010				
	CNC PROGRAM		FINAL ASSEMBLY FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING ONLY, 12'-24", 95 TO 111 KW, WITH OSHA GUARD				
	--						
THIRD ANGLE PROJECTION 	--		PART NAME SPDF-O-H				
	--		SIZE DWG. NO. SPDF-O-H				
	--		REV. SEE TABLE				
	FINISH: X						
	MATERIAL N/A		THICKNESS N/A		BD N/A		
				K		SCALE: 1:20	SHEET 2 OF 2

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