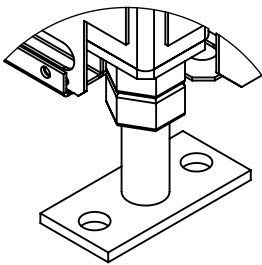
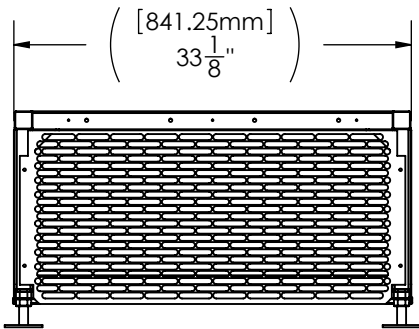
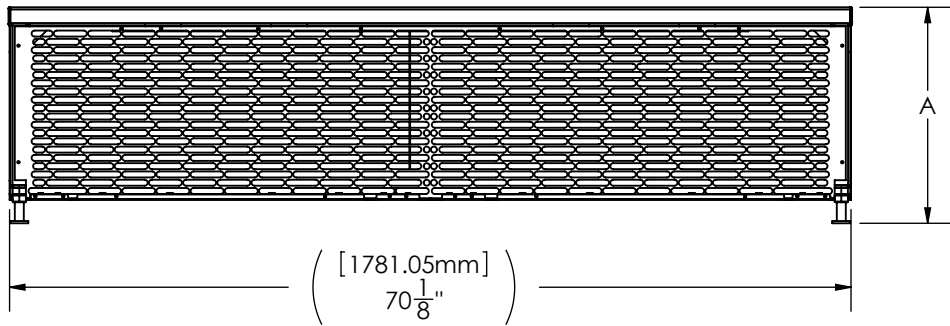
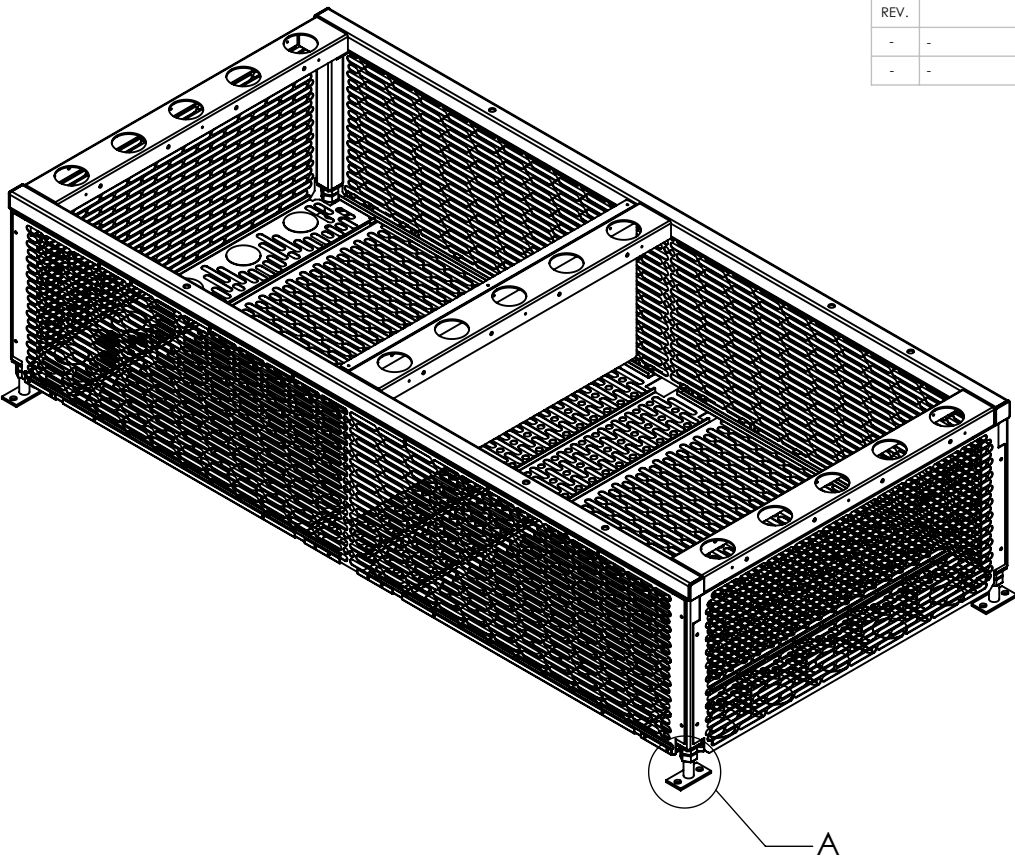
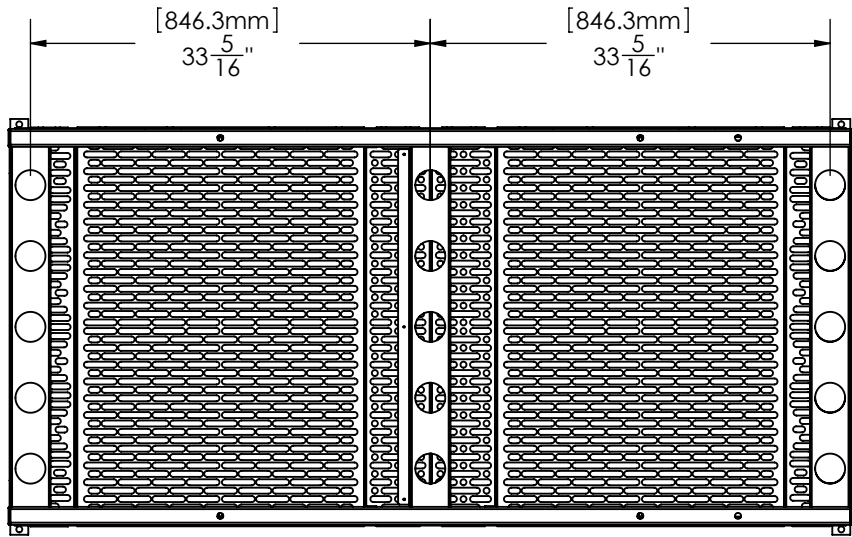


DATE PRINTED: 3/28/2013

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-

NOTES:



DETAIL A
SCALE 1 : 3

A (HEIGHT)	WELDMENT, PART NUMBER	ASSEMBLY, PART NUMBER
18"	780-100-0083	580-120-0015-18
24"	780-100-0093	580-120-0015-24

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/8$
ANGULAR: $\pm 0.5^\circ$ BEND $\pm 2^\circ$
DECIMAL
XXX = $\pm .010$
XX = $\pm .020$
X = $\pm .030$
HOLE DIA. $+.003/- .000$

THIRD ANGLE PROJECTION

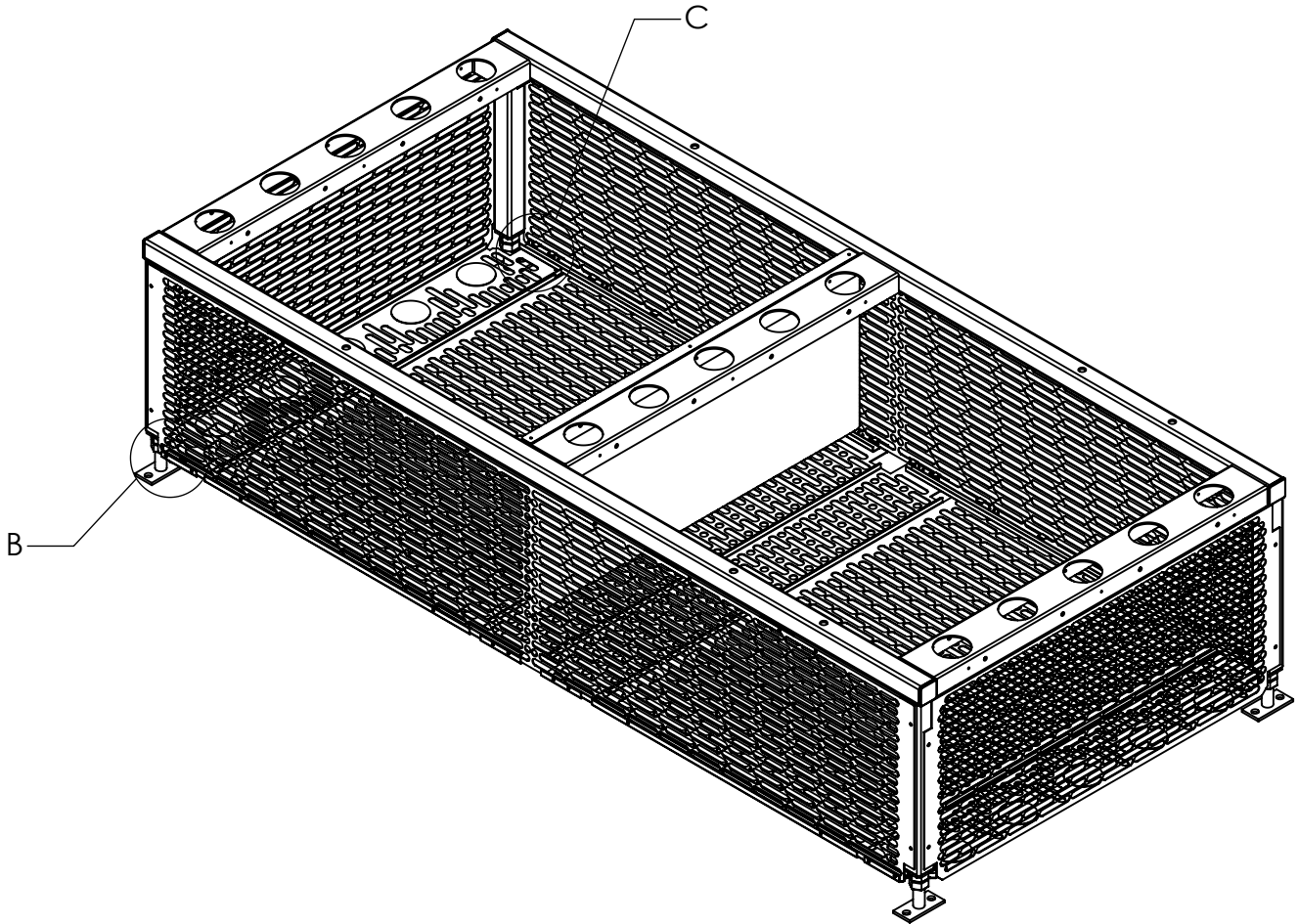
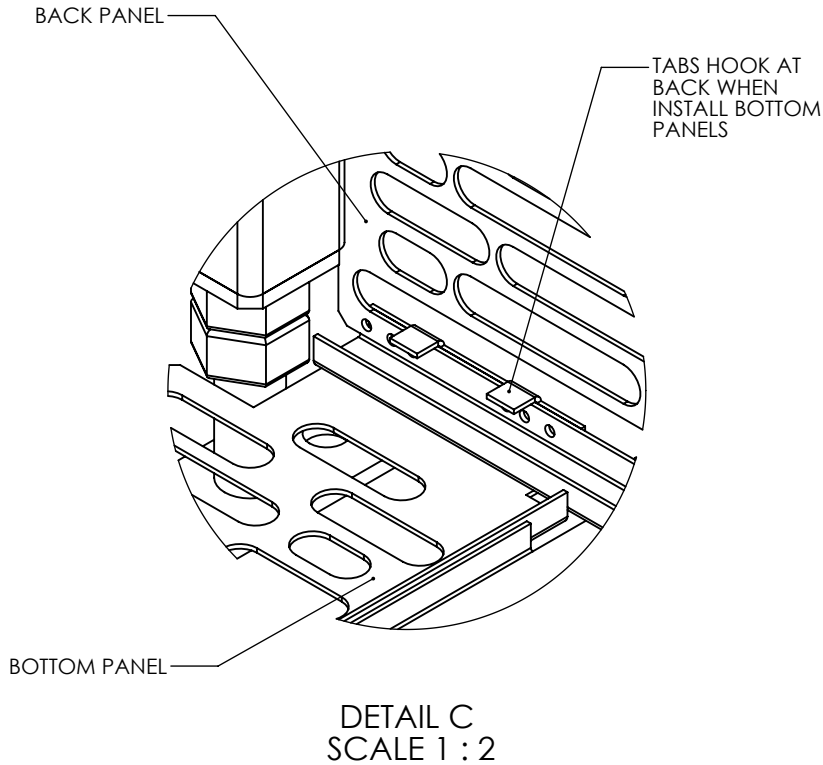


	BY	DATE
DRAWN	I.Z.	02/16/2010
CHECKED	P.S.	02/16/2010
CNC PROGRAM		
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--		
FINISH:		
MATERIAL N/A		
THICKNESS N/A		

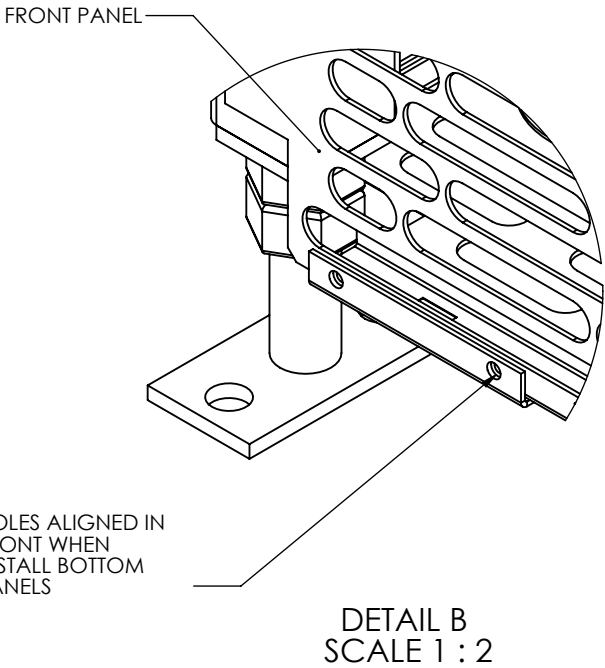
FINAL ASSEMBLY FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING ONLY, 12"-24", 57 TO 65 KW, WITH OSHA GUARD			
PART NAME SPDF-O-F			
SIZE B	DWG. NO. SPDF-O-F	REV. SEE TABLE	
BD N/A	K	SCALE: 1:20	SHEET 1 OF 2

DATE PRINTED: 3/28/2013



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-



NOTES:



- NOTE
1. PUT FLOOR STAND UPSIDE DOWN. INSTALL SIDE, FRONT AND BACK PANELS;
 2. WHEN INSTALL BOTTOM PANELS, HOOK UP THE TABS WITH BACK PANELS
 3. ALIGN HOLES ON BOTTOM PANELS WITH FRONT PANEL HOLES. SECURE WITH FASTENERS.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/8$ ANGULAR: $\pm 0.5^\circ$ BEND $\pm 2^\circ$ DECIMAL XXX = $\pm .010$ XX = $\pm .020$ X = $\pm .030$ HOLE DIA. $+.003/- .000$	BY	DATE				
	DRAWN	I.Z.	02/16/2010			
	CHECKED	P.S.	02/16/2010			
	CNC PROGRAM		FINAL ASSEMBLY			
	--	FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING ONLY, 12"-24", 57 TO 65 KW, WITH OSHA GUARD				
THIRD ANGLE PROJECTION 	--	PART NAME SPDF-O-F				
	--	SIZE	DWG. NO.	REV. SEE TABLE		
	--	B		SPDF-O-F		
	FINISH:	X				
	MATERIAL N/A	THICKNESS N/A	BD N/A	K	SCALE: 1:20	SHEET 2 OF 2

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